

NATIONAL BOARD FOR TECHNICAL EDUCATION

Innovation Development and Effectiveness in the Acquisition of Skills (IDEAS) Project



NATIONAL TECHNICAL CERTIFICATE (NTC)

AND

ADVANCED NATIONAL TECHNICALCERTIFICATE (ANTC)

PROGRAMMES

IN

PLUMBING AND PIPE FITTING

NOVEMBER 2022

GENERAL INFORMATION

Entry qualifications

Craft Programme

Candidates must not be less than 14 years of age and should have successfully completed three years of secondary education or its equivalent. Specific consideration may be given to sponsored candidates with lower academic qualifications who hold trade test certificates and are capable of benefiting from the programme.

Advanced Craft Programme

Candidates should possess the National Technical Certificate or WAEC Craft certificate, city & Guide Craft Certificate or its equivalent and should have had a minimum of two years post qualification cognate industrial experience.

The Curriculum

The curriculum of each programme is broadly divided into three components:

- (a) General education which accounts for 25% of the total hours required for the programme;
- (b) Trade Theory, trade Practice and Related Studies which account for 70% and
- (c) Supervised Industrial training/work Experience which accounts for about 5% of the total hours required for the programme. This component of the course which may be taken in industry or in college production unit is compulsory for the full-time Students.

Unit Course/Modules

A course/Module is defined as a body of Knowledge and skills capable of being utilized on its own or as a foundation or pre-requisite knowledge for more advanced work in the same or other fields of study. Each trade when successfully completed can be used for employment purposes.

Behavioural Objectives

These are educational objectives which identify precisely the type of behaviour a student should exhibit at the end of a course/module or programme. Two types of behavioural objectives have been used in the curriculum. This are:

- (a) General Objectives
- (b) Specific learning outcomes

General objectives are concise but general statements of the behaviour of the student on completion of a unit of work such as understanding the principles and application of:

- (a) Orthographic projection in engineering/technical drawing;
- (b) Loci in Mathematics;
- (c) Basic concepts of politics and government in Political Science
- (d) Demand and Supply in Economics.

Specific Learning Outcomes are concise statements of the specific behaviour the student should demonstrate as a result of the educational process to ascertain that the general objectives of course/performance have been achieved. They are more discrete and quantitative expressions of the scope of the tasks contained in a teaching unit.

General Education in Technical Colleges

The General Education component of the curriculum aims at providing student with complete secondary education in critical subjects like English language, Physics, Chemistry and Mathematics to enhance the understanding of machines, tools and materials of their trades and their application and as a foundation for post-secondary technical education may be for the above average student. Hence is hoped that Students who successfully complete their trade, training and general may be able to compete with their secondary school counterparts for direct entry into the universities, polytechnics or colleges of education (technical) for ND or NCE courses respectively. For the purpose of certification only. The first three courses in mathematics will be required. The remaining modules are optional and are designed for the above average Students.

National Award

Students who successfully complete all the course/modules specified in the curriculum table and passed the national examinations in the trade will be awarded one of the following certificates:

Level Certificate

Technical Programme

1. Craft Level National Technical Certificate (NTC)

2. Advanced Craft Advanced National Technical Certificate (ANTC)

CERTIFICATE ATTENDANCE

This Institution can award a certificate of attendance to student who successfully complete one or more modules

Guidance Notes for Teachers Training the Curriculum

The number of hours stated in the curriculum table may be increased or decreased to suit individual institutions' timetable provided the entire course content is properly covered and the goal and objectives of each module is achieved at the end of the term.

The maximum duration of any module in the new scheme is 300 hours. This means that for a term of 13 weeks, the course should be offered for 23 hours a week. This can be scheduled in sessions of 5 hours in the day leaving the remaining hours for general education. However, properly organised and if there are adequate resources, most of these courses can be offered in two sessions a day, one in the morning and the other one is the afternoon. In so doing some of these programmes may be completed in lesser number of years than at present

The sessions of 5 hours include the trade theory and practice. It is left to the teacher to decide when the class should be held in the workshop or in a lecture room.

INTEGRATED APPROACH IN THE TEACHING OF TRADE CALCULATION

Theory, Trade Science and Trade Calculation

Traditional approach of teaching trade science and trade calculation are separate and distinct subject in technical college programmes is not relevant to the new programme as it will amount to a duplication of the teaching ofmathematics, physics and chemistry subjects in the course. The basic concepts and principles in mathematics and physical science are the same as in trade calculation and trade science. In the new scheme therefore, mathematics, physics and chemistry will be taught by qualified persons in these fields and the instructors will apply the principles and concepts in solving trade science and calculation problems in the trade theory classes. To this end, efforts have been made to ensure that mathematics and science modules required to able to solve technical problems were taken as pre-requisite to the trade module.

National Technical Certificate (NTC)

Assessment Profile: -

Assessment of this module should be based on 60% Practical 40% Theory.

Theory should be assessed by the use of objective tests which consist of multiple choice, true false questions which should cover the underpinning knowledge across the range of the curriculum. Theory questions should be designed to assess knowledge and understanding. Where possible the underpinning knowledge assessed should relate to the practical tasks assessed.

Practical content should be assessed by the use of practical learning tasks which reflect the competence outlined at the beginning of each module.

Advanced National Technical Certificate (ANTC)

Assessment Profile: -

Assessment of this module should be based on 60% Practical 40% Theory. Theory should be assessed by the use of short and long answer questions which should cover the underpinning knowledge across the range of the curriculum. Theory questions should be designed to assess knowledge, understanding and application. Where possible the under-pinning knowledge assessed should relate to the practical tasks assessed. Practical contents should be assessed by the use of practical learning tasks which reflect the competence outlined at the beginning of each module.

PROGRAMME: National Technical Certificate in Plumbing and Pipe Fitting

GOAL: This programme is designed to produce a craftsman in Plumbing & Pipe Fitting whose knowledge and skills will be

developed so that he will be capable of installing and maintaining all types of plumbing layout, drainage, sanitation,

heating & ventilation systems.

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PROGRAMME: NTC PLUMBING AND PIPE FITTING

S/N	Module Code	Module Title			YEAF	RONE					YEAR	TWO				YEAR THREE				Contact Hours	
			Term T	Term P	Term T	Term P	Term T	Term P													
1.	CMA 12-15	MATHEMATICS	2		2		2		2		2		2		2		2		2		216
2	CEC11- 13	ECONOMICS	2		2		2		2		2		2		2		2		2		216
3.	CEN11- 17	ENGLISH	2		2		2		3		3		3		3		3		3		288
4.	CPH 10- 12	PHYSICS	2	0	2	0	2	0	2	1	2	1	2	1	2	1	2	1	2	1	288
5.	CCH 11- 12	CHEMISTRY	2	0	2	0	2	0	2	1	2	1	2	1	2	1	2	1	2	1	288
6.	ICT 11- 15	COMPUTER							1	2	1	2	1	2	1	2	1	2			180
7.	CBE 11	BUILDING DRAWING		2		2		2	1	2											180
8.	CTD11- 13	DRAWING COURSES		3		3		3		3		3		3		2	-	2	-	2	288
9	CME 11	GENERAL METAL WORK I	2	5	2	5															168
10	CME 12	GENERAL METAL WORK II					2	3													80
11	CPF 11	INTRODUCTIION TO PLUMBING IN BUILDING CONSTRUCTION	2	1	2	1	2	1	0	2	0	0	0	0							132
12.	CPF 12	COLD AND HOTWATER SUPPLY													1	3	2	2	2	2	144
13.	CPF 13	GAS AND BRONZE WELDING													1	2	1	2			72
14.	CPF 14	GAS AND STEAM WORK							1	3	1	3	1	3	2	2	2	2	2	2	288
15	CPF 15	SANITATION AND DRAINAGE I							3		3	3									108
16.	CBM 11	ENTREPRENUERSHIP		_					2		2		2	-	-		-				72
		TOTAL		12		12	14	7	17	2	16	10	16	8	19	10	18	9	7	7	3,008

CURRICULUM TABLE PROGRAMME ANTC IN PLUMBING AND PIPE FITTING

S/N	MODULE CODE			ONE YEAR						
			T	ERM 1	TERM 2		TERM 3			
1	CWS 20	HOT AND COLD-WATER SERVICES, HEATING AND VENTILATION	2	5	2	5	2	5	252	
2.	CSD 22	SANITATION AND DRAINAGE II	2	5	2	5	2	5	252	
3.	CFW 23	FABRICATION AND WELDING	2	5	2	5	2	5	252	
4.	CBM 22	ENTERPRENUERSHIP	2	-	2	-	2	-	72	
5.	CBS 20	BUILDING SCIENCE	2	1	2	1	2	1	108	
6.	CMA 20	MATHEMATICS	3	-	3	-	2	-	96	
7.	CEN 20	ENGLISH LANGUAGE	1	-	1	-	1	-	36	
8.	CEC 400	ECONOMICS	2	-	2	-	2	-	72	
9.	ICT 21	AUTO CAD I	1	2	-	-	-	-	36	
10.	ICT 22	AUTO CAD II	-	-	1	2	-	-	36	
		TOTAL	14	18	14	18	13	16	1212	

PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN ENGINEERING CRAFT PRACTICE Course: General Metal Work I Course Code: MEC 11 Contact Hours 7hrs/wk

Learning Outcome: On completion of this module the student will be able to:

- 1. Understand workshop safety rules and their application in machine shop.
- 2. Know ferrous and non-ferrous metals in common use
- 3. Understand the use of common measuring, marking out, cutting and striking tools.
- 4. Understand the working principles of drilling machine.
- 5. Understand the application of various types of screw threads and rivets.
- 6. Understand the ISO system of tolerances, fits and their application in engineering production.
- 7. Produce simple engineering components on the bench
- 8. Know lathe machine operations and its uses.

Practical Competence: On completion of this module, the student will be able to:

- 1. Use all tools correctly ensuring the machinery guards and protective eye shields are used at all times.
- 2. Comply with the general rules for safe practice in the work environment at all time
- 3. Use and select hand tools for carrying out various bench fitting and assembly tasks
- 4. Use tools: such as hacksaws, taps, reamers, drills, dividers, surface gauge
- 5. Produce threads using taps and dies
- 6. Correctly grind drill point angles: Drills: Twist and flat drills
- 7. Select and set drilling machine speeds to carry out a range of operations.
- 8. Perform metal joining by a range of processes.
- 9. Mark out on metals and other materials.

PROGRA	AMME: NATIONAL TECHNICA	AL CERTIFICATE IN MEC	CHANICAL ENGIN	EERING CRAFT PRACTICE	<u> </u>				
MODUL	E: GENERAL METAL WORK I		COURSE CODE	: MEC 11	CONTACT HOURS: 7hrs/	wk			
COURSE	SPECIFICATION: KNOWLEDG	E REQUIREMENT			I				
GENERAL OBJECTIVES: 1.0: UNDERSTAND WORKSHOP SAFETY RULES AND APPLICATIONS IN MACHINE SHOP									
THEORE	TICAL CONTENT			PR	ACTICAL				
WEEK	SPECIFIC OBJECTIVES	TEACHER ACTIVITY	RESOURCES	SPECIFIC LEARNING OUTCOME	TEACHERS ACTIVITIES	Evaluation			
1	1.1 State sources of hazards in the workshop and how to prevent them. e.g a. handling and using hand tools, portable power tools and machines; b. stepping on or striking obstructions left on floors or benches; c. lifting, moving and storing materials or jobs;	- Discuss sources of hazards in the workshop.	- Safety posters, - Common hand tools like files hacksaw Television, Video machine Overall, - Goggles, - Gloves, - Hand shield	Practice hazard preventive methods involving: a. handling and using hand tools, portable power tools and machines; b. stepping on or striking obstructions left on floors or benches; c. lifting, moving and storing	- Guide the students on how to prevent hazard involving: a. handling and using hand tools, portable power tools and machines; b. stepping on or striking obstructions left on floors or benches; c. lifting, moving and storing materials or jobs;	- Through questions and physical exercises, determine whether the students grasped the topic			
	d. using inflammable or corrosive		- Head shield, - fire	storing materials or	d. using inflammable or				

e. inhaling vapours or fumes;		extinguishers. - Ferrous metals - Nonferrous metals	jobs; d. using inflammable or corrosive liquids and gases; e. inhaling vapours or fumes;	corrosive liquids and gases; e. inhaling vapours or fumes;
1.2 Explain the application of factory safety regulations in the machine shop.			- Select safety equipment and wears essential in a machine shop.	-Guide student to select safety equipment and wears in the workshop.
1.3 Explain Personal Protective Equipment(PPE) essential in the workshop and their application in working situations e.g	- Discuss the application of factory safety regulations in the machine shop.		- select appropriate safety equipment and wares in the workshop.	- guide students on use of safety equipment and wears essential in the machine shop
Overall, eye goggle of safety wears and equipment should include overall, eye goggles,	- Discuss safety equipment and their application in			

gloves, safety boots,	working situations.		
helmet, fire extinguishers,	e.g		
etc	overalll, eye goggle of safety wears and equipment should include overall, eye goggles, gloves, safety boots, helmet, fire extinguishers, etc - Demonstrate how to treat emergency cases like artificial respiration, cold compress etc. - List the safety equipment and wears that are essential in the workshop.		
1.4 Outline safety rules and regulations relating to:-	- Discuss safety rules and regulations relating		

a. clothing and	to:-			
health hazards;				
·	a. Clothing and			
b. workshop	health hazards;			
hygiene;	b. Workshop			
c. movement and	hygiene;			
other behavior of workers in the workshops;	c. Movement and other behaviour of workers in the workshops;			
d. materials handling;	d. Materials handling;			
e. tool handling, storage and usage;	e. Tool handling, storage and usage;			
f. f. machine operation;	f. Machine operation			
1.5 Explain appropriate	- Discuss	Practice how to treat	- Demonstrate how to	
procedures in the events	appropriate	emergency cases like	treat emergency cases	
of a workshop accident	procedures in the	artificial respiration,	like artificial	
Examples of procedures	events of a	coat press etc	respiration, coat press	
may include:	workshop accident		etc	
a. application of first aid to the victim;	Examples of procedures may include:			
b. removal or rectification of the accident;	a. application of first aid to the			
c. reporting the				

	accident to the appropriate authority; d. Keeping a record of accidents for management use	accident;				
		use.				
	General Objective 2.0: K	now Ferrous and Non-Fer	rous Metals In co	ommon use.	<u> </u>	1
2	2.1 Explain the following physical properties of metals: ductility - malleability - strength	 Discuss the physical properties of metals such as - ductility malleability strength toughness 	Sample of mild steel, brass, low carbon steel, high carbon steel, aluminum, copper etc	Identify the physical properties of metals as listed 2.1	Show physical behavior of metal as listed in 2.1	Give students assignment on other methods of testing physical properties of metals

- toughness	- brittleness				
- brittleness	- elasticity	Hand held			
- elasticity	- plasticity	photo spectrometer			
- plasticity		, Multimedia			
		Charts			
		Textbooks			
2.2 Describe the basic composition and properties of ferrous metals such as plain carbon steel, cast iron and alloy steel.	- Discuss the basic composition and properties of ferrous metals such as, plain carbon steel, cast iron and alloy steel		Identify composition and physical properties of ferrous and nonferrous carbon steels or alloys	Demonstrate using appropriate resources to determine composition and physical properties	Give students assignment on other methods of testing composition and physical properties of carbon or alloy
2.3 Explain with examples of tools and equipment made from steels and cast iron	- Describe with examples of tools and equipment made from steels and cast iron		Identify the characteristics of tools or equipment made from steels and cast iron	Demonstrate to the students the characteristics of tools or equipment made from steel or cast iron	Sketch and label tools equipment made from steel or cast iron
				Demonstrate the	Show the application

2.4 Explain the application of plain carbon steel cast iron and alloy steel in the engineering industry.	- Discuss the application of plain carbon steel cast iron and alloy steel in the engineering industry.	Handheld spectrometer	Identify the application of plain carbon steel, cast iron and alloy steel	application stated in	of plain carbon steel cast iron and alloy steel by given example of their usage in the industry
2.5 Explain the following: a. the cupola process of manufacture of cast iron; b. the blast furnace process of manufacture of pig iron; c. the direct reduction process of	- Discuss the following manufacturing process: d. the cupola process of manufacture of cast iron; e. the blast furnace process of manufacture of pig iron; f. the direct reduction process of manufacture of manufacture of	Cupola Furnace Blast furnace	Identify different manufacturing process involved in Cupola, Furnace, Blast furnace	Demonstrate the different manufacturing process involved	Sketch and label the features of the different types of furnace

	manufacture of steel.	steel.	Hand held spectrometer			
			Multimedia			
			Textbooks			
	2.6 Explain the physical	- Discuss the physical	Sample of aluminum	Identify the physical	Demonstrate to the	Give students
	properties and applications of non-	properties and applications of non-	aiuminum	properties and application of the	students the physical properties and	assignment
	ferrous metals below:	ferrous metals below:		non-ferrous metals	application of ferrous	to collect the
	copper, tin, zinc,	copper, tin, zinc,	Zinc	listed in 2.6	and non-ferrous	correct
	aluminium and	aluminium and			metals listed in 2.6	samples of the
	aluminium alloys brass (muntz metal, cartridge	aluminium alloys brass (muntz metal, cartridge	Catridge brass			nonferrous
	brass, gilding etc)	brass, gilding etc)	Catiluge brass			metal in 2.6
	metal,bronze	metal,bronze				for a
	(manganese bronze	(manganese bronze	Gilded metal			laboratory
	tunmetal, bell metal,	tunmetal, bell metal,				test/experim
	aluminium bronze,	aluminium bronze,				ent
<u> </u>	phosphor bronze and	phosphor bronze and				

	lead.	lead.	Bronze			
			Multimedia Textbooks			
	General Objective 3.0: L	Inderstand the use of com	Charts	marking out, cutting and	striking tools.	
		<u>, </u>			-	
3	3.1 Explain units of	- Discuss the units of	Steel rule,	Identify and carry out	Demonstrate the	Give student
	measurement	measurement.	dividers calipers, trammel, scribe, and angle plate vee block, Centre Square.	the conversion in both Imperial and SI unit for length, mass, area, volume and temperature.	conversion of Imperial to SI unit	exercise to perform unit conversion
	3.2 Explain with examples the difference between "line" and "end" measurement.	- Differentiate between "line" and "end" measurement	Micrometer screw gauge, vernier caliper, vernier height gauge, combination set, pressure	Carry out line and end measurement on any material	Demonstrate "line" and "end" measurement to the students	Give assignment to student to state the differences between line and end measuremet

		gauge			
		Digital micrometer and digital vernier caliper			
3.3 Explain the use of the measuring tools such as steel rule, measuring tape, vernier caliper and micrometer screwgauge.	- Discuss the use of measuring tools listed in 3.3	Steel rule, dividers, trammel, scriber angle plate, vee- block, Centre	Select the following measuring tools to measure diameter, length and thickness: - Steel rule -measuring Tape - venier caliper -micrometer Screw gauge -Digital micrometer -Digital vernier caliper	Guide student to use measuring tools as listed in 3.3:	Perform test in the use of measuring instrument correctly
		punch, Tri- square.	Practice accuracy in		Give

			+hf	Guide students in	students
			the use of measuring		
3.4 Explain the	- Discuss the term		instruments	making accurate	different
importance of accuracy	accuracy in			measurement	work piece to
in measurement.	measurement.				measure and
iii iii casai ciii ciici	measurement.				assess their
					accuracy of
					measuremen
					t
					Give
			Practice marking out		students
			activities using datum	Guide students in	marking out
3.5 Explain the use of	- Discuss the use of		points, datum lines	marking out activities	_
datum points, datum	datum point, datum			using datum points	activities
lines and datum faces	lines and datum faces			and datum lines	
in marking out.	in marking out.				
iii iiiai kiiig out.	iii iiiai kiiig Out.				
		straight snips,	Practice the use of all	Guide students in	
		side cutting	marking out	carrying out marking	
3.6 Describe, the	- Discuss the functions	pliers,	instruments listed in	activities correctly	
functions and	and application of the	hacksaw,	3.6	detivities correctly	
application of the	following instruments	chisel and			
following instruments	used in marking out;	guillotine			
used in marking out;	steel rule, dividers,	0.			
steel rule, dividers,	trammel, scriber angle				
trammel, scriber angle	plate, vee-block,				
plate, vee-block,	Centre punch, Try-				
Centre punch, Tri-	square.				
· ·	square.				
square.					

t	3.7 Explain the uses of template in marking-out operation	- Discuss the uses of template in marking- out operation		Practice the uses of template in marking out operation	Demonstrate the uses of template in marking out operation.	Sketch with the aid of diagram the uses of template correctly in marking out operation
5 6 7 8 8 8	3.8 Explain the use of cutting tools such as speed cutter, role cutter, hole saw kit, hose cutter, tubing cutter, straight snips, side cutting pliers, pipe saw, hacksaw, chisel and guillotine.	- Discuss the use of cutting tools such as speed cutter, role cutter, hole saw kit, hose cutter, tubing cutter, straight snips, side cutting pliers, pipe saw,hacksaw, chisel and guillotine.		Practice the use of cutting tools listed in 3.8	Demonstrate to students the use of various cutting tools listed in 3.8	Give students practical involving use of cutting tools listed in 3.8 and assess the students
i	3.9 Explain the importance of correct cutting technique and	- Discuss correct cutting technique and posture.	Flat file, hard file, round file square, half round, triangular file,	Practice correct cutting technique and posture	Show students correct cutting techniques and posture	Give students practical exercise involving cutting technique and posture

posture		warding file, rasp file			
3.10 Describe the various types of files, their grades and applications.	Discuss the various types of files, their grades and applications.	Diagrams Charts Multimedia	Practice filing operation using different types of files as listed in 3.10	Guide students in the use of appropriate files as listed in 3.10	Give students project having various shapes to students to file
3.11 Describe the functions of the various types of vicee.g bench vice, handing vice etc and their holding	Discuss the various parts of a vice and its holding power while performing different operations in the		Sketch the bench vice and explain its clamping power	Show diagram, charts or multimedia of a bench vice and its features	Sketch a well label bench vice for
power while performing various operations on them, such as filing, tapping, drilling etc.	workshop		Practice the technique of holding work in the vise for filing, drilling and	Demonstrate the technique of holding work in the vice for filing, drilling and tapping operations.	students various work piece to hold, file, drill and tap for assessment

4	3.12 Explain the uses of the following striking tools such as chisel, hammer, mallet, wedges,etc	Discuss the uses of the following striking tools such as chisel, hammer, mallet, wedges etc		Use the striking tools as correctly listed in 3.12	Demonstrate the use of common striking tools in the workshop	Give students project involving the use of striking tools
	-	nderstand the working pr				
5-6	4.1 Explain the various types of drilling machines such as: Bench drill, Breast drill, Pillar drill, and drill bits, portable drill, radial	Discuss the various types of drilling machines and bits	Textbooks Charts Multimedia	Sketch types of drilling machine and label them	- Show student types of drilling machines.	Give students assignment on the working principles of

drill, gang drill, multispindle drill, deep hole drill, coddles drill 4.2 Explain the main features of a bench or pillar drilling machine.	Describe, with sketches, the main features of a bench or pillar drilling machine.	Textbooks Charts Multimedia	Identify the features of a bench or a pillar drilling machine.	Show the main features of a bench or pillar drilling machine	a drilling machine
4.3 Explain where each of the following types of drills are best suited. e.g. twist drill (taper shank, parallel shank and jobbers drill, and their relative merits), flat drill, countersink drill, counter bore drill, combination centre drill.	Discuss the use of the following types of drills: - twist drill - flat drill - countersink drill - counter bore drill - combination centre drill	Drilling machines and its accessories.	Carry out drilling operation that will require the use of twist drill Carry out drill operation that will require the use of jobbers drill Carry out drill operation that will require the use of flat drill Carry out the drill operation that will require the use of flat drill	Demonstrate the use of the following drills: - twist drill - flat drill - countersink drill - counter bore drill - combination centre drill	

			require countersink drill Carry out drill operation that will require the use of counter bore drill		
 4.4 Explain the effects of the following faults in a ground twist drill bit: a. point angle tool acute; b. point angle 	Discuss the effects of faults in a ground twist drill	Textbooks Charts Multimedia	Carry out drill operation that will require the use of combination center drill. Identify faults in a ground twist drill bit Calculate spindle revolution or cutting speed for specified size of drill using the formulae:- N = 1000S/πd S = πdN/1000 Where S = cutting speed (m/min) N = revolution/minute D	Guide students to identify faults in a ground twist drill bit Show student how to Calculate spindle revolution or cutting speed for specified size of drill using the	Give students exercises to calculate spindle

tool obtuse; c. cutting edges at unusual angles; d. insufficient lip clearance; e. excessive lip clearance.			= diameter of drill (mm) $\pi = 3.142$	formulae:- N = 1000S/πd S = πdN/1000 Where S = cutting speed (m/min) N = revolution/minute D = diameter of drill (mm)	revolution or cutting speed for specified size of drill using the formula
4.5 Describe the cause and remedy of drilling faults such as:- a. drill breaking; b. drill coloured blue; c. walls of drilled hole left rough; d. chipped cutting lips.	Discuss the cause and remedy of drilling faults such as:- a. drill breaking; b. drill colored blue;	Textbooks Charts Multimedia	Carry out remedy of drilling faults for: a. drill breaking; b. drill coloured blue; c. walls of drilled hole left rough; d. chipped cutting lips. Carry out a project that involves the use of drilling machine while observing	Demonstrate how to remedy drill faults such as drill breaking, drill coloured blue, walls of drilled hole left rough, chipped cutting lips etc Give students to produce a project that involve the use of drilling machine	

4.6 State the safety precautions to be observed when using a drilling machine.	c. walls of drilled hole left rough; d. chipped cutting lip	Textbooks Charts Multimedia	Ream to given specification by hand and machine method	Check for students compliance to relevant safety precaution	Perform
4.7 Explain the purpose of reaming operation.	Discuss the safety precautions to be observed when using a drilling machine.		Sketch the different types of hand and machine reamers	Show students how to ream to a given specification using hand and machine method	safety precautions when using drilling machine
4.8 Describe different types of hand and machine reamers.	Describe reaming operation.				
	Discuss different types of hand and machine reamers.				Sketch with the aid of diagram types of hand and reaming machine

	General Objective 5.0: U	Inderstand the application	of various types	of screw threads and ri	vets.
7	5.1 Explain the various thread forms and their uses	- Discuss the various forms of threads and their uses	Diagrams/cha rts of thread forms	Sketch the thread forms below a. the ISO metric thread	Show the various thread forms
			Parallel reamers taper reamers twist drills.	b. the unified thread c. Whitworth and British fine threads	
			Rivet set	d. British Association (BA) thread	
				e. British Standard pipe	
				f. Square thread	
				g. Acme thread h. Buttress Thread	
	5.2 State the functions of:- a. taps (taper tap,	Discuss the functions of taps, tap wrench, die and die stock	Diagrams/cha rts of taps	Sketch the following:- a. taps (taper tap, second tap, plug)	
	second tap, plug) b. tap wrench			b. tap wrench c. die and die stock.	

c. die and die stock. 5.3 Explain the meaning of tapping size and tapping drill.	Discuss the meaning of tapping size and tapping drill and estimate its value in given situations using formulae such as:- T = D - P Where T = tapping diameter	Diagrams/cha rts of tap	Estimate the value of tapping size and tapping drill in given situations using formulae such as:- T = D - P Where T = tapping diameter	Guide students to estimate tapping size and tapping drill	
	D = thread top diameter P = pitch.		D = thread top diameter P = pitch Practice the use of taps, tap wrench and die and die		

5.4 State precautions to be taken when taping on the bench.	Discuss precautions to be taken when taping on the bench.		Carry out taping on the bench while observing relevant safety precautions	Demonstrate the use of taps, tap wrench and die and die stock
			Identify the types of rivets	
5.5 Describe the types of rivets. e.g. Snap and pan head, mushroom and countersunk head, flat head, hollow head rivet, etc.	Explain the types of rivets. e.g. Snap and pan head, mushroom and countersunk head, flat head, hollow rivet, conical head rivet etc.	Diagrams/cha rts of rivet set	Sketch rivet set Calculate diameter of rivet and riveting allowance	Observe students compliance of safety precaution when taping on the bench
5.6 Explain rivet set and its use.	Discuss rivet set and its use.	Diagrams/cha rts of rivet set		Show students types of rivet
5.7 Explain how to calculate diameter of	Discuss how to calculate diameter of	Diagrams/cha		Guide students to calculate diameter of

	rivet and riveting allowance	rivet and riveting allowance	rts of rivet		rivet and riveting allowance	
	General Objective 6.0: U	Inderstand The ISO Tolera	nces, Fits and its	Application in Engineeri	ng Production.	
8	6.1 Differentiate between the following:- a. nominal size b. limits (upper and lower) c. tolerance (unilateral and bilateral) d. fit (clearance, transition interference).	Discuss nominal size, limits, tolerance and fit in engineering production	- Charts on tolerances, limits and fits.	Identify the differences between the following:- a. nominal size b. limits (upper and lower) c. tolerance (unilateral and bilateral) d. fit (clearance, transition interference).	Guide the students on differences between the following:- a. nominal size b. limits (upper and lower) c. tolerance (unilateral and bilateral) d. fit (clearance, transition interference).	Give assignment to student on the differences of the following: a. nomi nal size b. limits c. toler ance d. fit

6.2 Explain the importance of tolerance and fit in engineering production and describe briefly the ISO system of limits and fits. 6.3 Determine by calculation the amount of tolerance and types of fit	Discuss the important of tolerance and fits in engineering production as well as describing the ISO systems of limits and fits. Explain how to calculating the amount of tolerance and types of fits	Charts on tolerances, limits and fits. Charts on tolerances, limits and fits	Identify the importance of tolerance and fit in engineering production and describe briefly the ISO system of limits and fits. Calculate the amount of tolerance and types of fit in given situations.	Guide the students on how to Explain the importance of tolerance and fit in engineering production and describe briefly the ISO system of limits and fits. Guide students in the calculation of the amount of tolerance and types of fit in as given situations.	Identify the importance of tolerance and fit in engineering production and describe briefly the ISO system of limits and fits.
					Give students on how to do calculation of the amount of tolerance and fit in a given situation.

9	7.1 Explain layout	Discuss layout	- Lesson	Interpret layout	Show students how to	Give
	procedures from	procedures from	notes	procedure from	interpret layout	students
	working drawing of simple engineering components or tools such as:- a. open ended spanner b. engineer's try square c. tool maker's clamp d. plate bracket or gusset (involving rounds,	working drawing of simple engineering components or tools such as:- a. open ended spanner b. engineer's try square c. tool maker's clamp d. plate bracket	- Diagrams and charts	working drawing of simple engineering components or tools	procedures from working drawing	assignment to draw sketches of engineering components or tools
	angles, sholes) e. centre square.	or gusset (involving rounds, angles, holes)				
	c. centre square.	e. centre square.				
	7.2 Explain how to	Describe how to	- Lesson	Produce any simple	Supervise students	Demonstrate
	produce any simple engineering component	produce a simple engineering component	notes - Diagrams and charts	engineering component to given specifications including dimensions, tolerance and finish.	following the sequence to produce the engineering components likeopen ended spanner,	how to produce simple engineering components

	7.3 Explain how to carry out simple precision fitting project. e.g. hexagonal mild steel bar making push fit through a mild steel plate. General Objective: 8.0: N	Discuss how to carry out simple precision fitting project. e.g. hexagonal mild steel bar making push fit through a mild steel plate.	- Lesson notes - Diagrams and charts	Carry out simple precision fitting project. e.g. hexagonal mild steel bar making push fit through a mild steel plate.	tool maker's clamp, plate bracket or gusset (involving rounds, angles, holes), centre square etc. Show students how to carry out precision fitting.	Carryout simple precision fitting
10	8.1 Explain the term	Discuss the term lathe	- Centre lathe	Sketch three types of	Show students types	Give
	lathe machine and its types	machine and its types	and accessories like catch plates, face	common lathe machine	of lathe machines	students assignment on type of lathe

8.2 Explain the essential fear function of a lathe maching lathe bed, he tailstock, sadd carriage, etc. 8.3 Explain the principles of lathe.	tures and center of e such as eadstock, dle or can e working the center Dispri	iscuss the essential eatures and function f a center lathe eachine such as lathe ed, headstock, allstock, saddle or earriage, etc.	plates, centers, fixed and traveling steadies. - Charts of center lathe and capstan lathe. - Round nose turning tool, finishing tool, site finishing, knife tool, form tool, parting off tool, and boring tool.	Operate the features of center lathe under supervision Identify the working principle of the centre lathe	Show students how the features of a center lathe operate Guide student on how to carryout principle of the centre lathe.	machine. Group discussion on features and lathe machine Carryout Individual project principle of the centre lathe.
8.4 Explain the of the access center lathe such as chuck plate, face plate, carrier centers, man	ories of a the machine ce k, drive surate, angle plan, lathe	iscuss the function of ne accessories of a enter lathe machine uch as chuck, drive late, face plate, angle late, carrier, lathe enters, mandrel etc	Charts on tool height - Charts and diagrams of different machining operations	Practice the adjustment/use accessories of a center lathe machine chuck, drive plate, face plate, angle plate, carrier, lathe centers, mandrel etc	Show students how to use the accessories of center lathe such as chuck, drive plate, face plate, angle plate, carrier, lathe centers, mandrel etc	Demonstrate used of some of accessories of center lathe machine.

8.5 Explain the difference between center lathe and capstan lathe, in terms of their main features and functions. 8.6 Explain types and functions of cutting fluids used for lathe turning operations.	Differentiate between center lathe and capstan lathe, in terms of their main features and functions. List types of cutting fluids used for lathe turning operations.	Charts and diagrams of different centre lathe and capstan lathe. Charts and diagrams of different of cutting fluids used for lathe turning operations.	Identify the difference between center lathe and capstan lathe, in terms of their main features and functions. Demonstrate the use of cutting fluids for different lathe operations	s Show the different operational features of center lathe and capstan lathe Show students different types cutting fluids used for lathe turning operations	Carryout quiz on different between centre lathe and capstan lathe in terms of their feature and function Assignment on listing type of cutting fluids used for lathe
8.7 Describe common tools used in lathe machine: e.g butt-brazed tool, tipped tool bit etc	Discuss common tools used in lathe machine: e.g butt-brazed tool, tipped tool bit etc	Charts and diagrams of different common tools used in lathe machine.	Select common tools used in lathe machine Practice how to fix	Demonstrate how to fix common tools used in lathe	Carryout project demonstratio n on how to fix common tools used in lathe.

				lathe tools		
8.8 Explain the functions of the values for metals to be	cool angles nce), and r different	Discuss with sketches the functions of tool angles (rake, clearance), and the values for different metals to be machined.	Charts and diagrams of different function of tools	Practice varying tool angles for different metals	Show students how to vary tool angles for different metals	Carryout project varying tool angles for different metals
8.9 Different between vari shapes and s uses e.g Round nose of fine finishing finishing, knir form tool, pa tool, boring t	ous tool tate their rougher, , side fe tool, rting off	Discuss various tool shapes and state their uses such as Round nose rougher, fine finishing, side finishing, knife tool, form tool, parting off tool, boring tool, etc.	Charts and diagrams of different various tool shapes and state their uses such as Round nose rougher, fine finishing, side finishing, knife tool, form tool, parting off tool, boring tool, etc.	Select tools according to shape and use Identify the effects of wrong setting cutting tool	Show students how to select tools in line job requirements	Assignment on the difference between various tool shapes and state their uses.
8.10 Explain	the effects	Discuss with sketches	Training manual,		Show students the	

of wrong setting cutting tool: e.g vibration and chatter, tool rubbing against or digging into the job.	the effects of wrong setting cutting tool: e.g vibration and chatter, tool rubbing against or digging into the job.	pictures, flip chart.	Identify the effects of wrong setting cutting tool: e.g vibration and chatter, tool rubbing against or digging into the job	use of wrong setting cutting tool	Carryout quiz on the effects of wrong setting cuting tool.
8.11 Define cutting speed and feed with respect to lathe Operation.	Define cutting speed and feed with respect to lathe Operation.	Training manual, pictures, flip chart.	Identify cutting speed and feed with respect to lathe Operation.	Guide student on how to define cutting speed and feed with respect to lathe Operation.	Assignment on how to define cutting speed and feed with respect to lathe Operation.
8.12 Explain safety precautions to be observed when working on the lathe.	State the procedure to set up the lathe for use for turning operation while observing safety precautions	Training manual, pictures, flip chart.	Operate lathe machine while observing the relevant safety precautions Calculate the cutting speed and feed for given turning	Guide students to operate a center lathe machine while observing safety precautions in the workshop	Carryout practical demonstratio n of Operating lathe machine while observing the relevant safety
		Training	operation	Guide students to calculate the cutting	precautions Assignment

8.13 define cutting speed and feed with respect to lathe operation	Discuss cutting speed and feed with respect to lathe operation	manual, pictures, flip chart.	Estimate the rate of metal removal and time required for carrying out specified turning operations.	speed and feed for given turning operation	on how to calculate the cutting speed and feed for given turning operation.
8.14 Explain how to set up the lathe for carry out turning between centre while observing safety precautions	Discus how to set up the lathe for carrying out turning between centre while observing safety	Training manual, pictures, flip chart.	Compute required taper dimensions from given data using taper ratio angle formulae i.e. Taper Ratio = d2 – d1/L OR Tan 0/2 = d2 d1/2 where 0 = taper angle di - small and diameter d2 = large end diameter L = length of taper Set up the lathe for use in line with standard.carry out basic turning operations between centres with the	Demonstrate how to Estimate the rate of metal removal and time required for carrying out specified turning operations Guide students to compute taper dimensions Show students how to set up the lathe for use Demonstrate turning operations between centres for a given metal	Carryout practical Demonstrati on how to Estimate the rate of metal removal and time required for carrying out specified turning operations Practical Demonstrati on on turning operations between centres for a given metal

PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN MECHANICAL ENGINEERING CRAFT PRACTICE							
MODULE: GENERAL METAL WORK II	MODULE CODE: MEC 12	CONTACT HOURS: 5hrs/wk					

GOAL: The module is designed to introduce the trainee to basic processes in mechanical engineering such as forging, sheet-metal work and welding.

General Objectives:

On completion of this module, the trainee should be able to:

- 1. Understand the basic principles and processes of heat treatment of metal in the workshop.
- 2. Produce simple engineering components by forging.
- 3. Understand the basic principles and techniques of gas and metal arc welding.

PRACTICAL COMPETENCE: On completion of this module students will be able to:

- 1. Carry out heat treatment of metal in the workshop
- 2. Produce simple engineering components by forging
- 3. Carryout gas/arc welding and apply them in fabricating simple engineering components

MODULE: GENERAL METAL WORK II MODULE CODE: MI			: 12	CON	TACT HOURS: 5hrs/	wk
MODUL	E SPECIFICATION: KNOWLEDGE	REQUIREMENTS				
GENER/	AL OBJECTIVES:General Objective	e 1.0: Understand the Basic	Principles and	Processes of Heat	Treatment of Metal	in the Worksho
THEORE	TICAL CONTENT		PRACTICA	L CONTENT		
WEEK	Specific Learning Outcome:	Teacher Activities	Resources	Specific learning outcome	Teacher activity	Evaluation
1-4	1.1 list types of metals used in workshop	- State the types of metals used in workshop	Recommend ed Text books - Lesson notes,sampl e of metal etc	Selecttypes of metals used in workshop.	Guide studentsto Selecttypes of metals used in workshop	Selecttypes of metals used in workshop
	1.2 Explain briefly the structural behaviour of plain carbon steel as it is heated from room temperature to about 1000°C for the purposes of: a. hardening b. tempering c. annealing	2 Discuss the structural behaviour of plain carbon steel as it is heated from room temperature to about 1000°C for the purposes of: a. hardening	Recommend ed Text books - Lesson notes,sampl e of metal etc	Identify briefly the structural behaviour of plain carbon steel as it is heated from room temperature.	Explain to student on the structural behaviour of plain carbon steel as it is heated from room temperature.	Mention structural behaviour of plain carbon steel as it is heated from room temperature.

e. case-hardening.	c. annealing				
	d. normalising				
	e. case-hardening				
1.3 Explain the meaning of hardening metal work.	Discuss hardening metal work.	Recommend ed Text books, projector, flip chart - Lesson notes,sampl	State the meaning of hardening metal work.	Explain to studentthe meaning of hardening metal work.	
1.4 State safety precautions relating to heat treatment processes apply them in given situations.	Discuss safety precautions relating to heat treatment processes apply them in	e of metal etc			
1.5 state the importance of heat treatment of metal.	given situations. Discuss the importance of heat treatment of metal.				

General Objective 2.0: Understand the Techniques of Producing simple Engineering Components by Forging.

5-6	2.1 Describe the main feature of the black smith's forge.	Discuss the main feature of the black smith's forge.	- Charts - poster	Sketch the main features and working principles of the black smith's forge.	Show students the main features of the black smith's forge	
	2.2 Explain the working principles of the black smith's forge.	Discuss the working principles of the black smith's forge.		Sketch common forging tools	Show students forging tools in the workshop	
				select forging tools available in the workshop		
	2.3 State the functions of common forging tools such as anvil, swage block, leg vice, forging hammers, hot and cold sets, set hammer, punches and drifts, press, fullers, top and bottom swages flatter, tongs (open	State the functions of common forging tools such as anvil, swage block, leg vice, forging hammers, hot and cold sets, set hammer, punches and drifts, press, fullers, top and				
	mouth, closed mouth, hollow bit, etc.).	bottom swages flatter, tongs (open mouth, closed mouth, hollow bit, etc.).				
7-8						
	2.4 Describe the following	Discuss the following				

	forging operation	ns:	forging operations:				
	a. upsetting	3	a. upsetting				
	b. drawing	down	b. drawing down		Carry out following	Demonstrate	
	c. setting d	own	c. setting down		forging operations:	forging operations such	
	d. twisting		d. twisting		a. upsetting	as upsetting,	
	-	lding (scarf	e. forge welding (scarf		b. drawing down	drawing down, setting down,	
	and splic	e welds)	and splice welds)		c. setting down	twisting, forge,	
	f. bending		f. bending		d. twisting	welding (scarf and splice welds),	
	g. forming o	closed ring	g. forming closed ring		e. forge welding (scarf and splice	bending, forming	
	h. forming a	an eye.	h. forming an eye.		welds)	closed ring, forming an eye	
					f. bending	etc	
					g. forming closed		
					ring		
					h. forming an eye.		
General	Objective 3.0: Und	derstand the	Basic Principles and Techni	iques of Ga	as and Metal Arc Weldir	ng	
	3.1 Define weldir	ng	Discuss welding	- Oxygen			Give student project and
				cylinde			supervise them
				r			
	3.2 Explain the pr	•	Discuss the principles	acetyle ne			
	and application o	of gas	and application of gas	cylinde			
	welding.		welding.	r			
				regulat			

3.3 Explain the eused for gas weld		cuss the equipment ed for gas welding.	ions arc weldin g set goggles , shield electro de.	Select equipment used for gas welding	Show students equipment used for gas welding	
3.4 State the safe precautions to be in carrying out ga	e observed pre as welding obs	cuss safety ecautions to be served in carrying out s welding	Diagra ms and charts of various	Prepare metal joint for gas welding Join metals together	Demonstrate how to prepare joint for welding	
3.5 Explain the p application with welding.	metal arc app arc	cuss the principle and plication with metal welding. cuss the equipment ed for metal arc	weldin g joints, and techniq ues.	by gas welding while observing the relevant safety precautions	Demonstrate gas welding operation Check for students' compliance to	
3.6 Describe the used for metal a	equipment rc welding. Disc pre obs	Iding. cuss the safety ecautions to be served in carrying out s welding		Select equipment used for metal arc welding	relevant safety precautions Show students	

	Select consumables used for metal arc welding	equipment and consumables used for metal arc welding
	Join metals together by arc welding operation while observing relevant safety precautions Produce a project that will involve the gas and metal arc welding processes	Demonstrate the use of metal arc welding machine

COURSE: BUILDING CONSTRUCTION

MODULE: CPF 11 – INTRODUCTION TO PLUMBING AND PIPE FITTING IN BUILDING CONSTRUCTION

CONTACT HOURS: 3HRS/WEEK

GOAL: This module is designed to introduce the trainee in the building trades to basic construction principles, materials and

methods so that he can appreciate the roles of the various trades in the building industry and understand his basic roles as

a plumber.

GENERAL OBJECTIVES: On completion of this module, the trainee should be able to:

1. Understand health and safety in construction

- 2. Understand the basic tools and equipment in plumbing installation
- 3. Understand the properties of materials and their application in plumbing
- 4. Understand the basic principles of site preparation.
- 5. Understand simple sketches and mechanical drawings.
- 6. Understand basic communication and team work in building construction
- 7. Understand the basic principles of installation of various types of services in dwellings.

PRACTICAL COMPETENCE: On completion of this module, the student will be able to:

- 1. Applyhealth and safety in construction
- 2. Carryout good housekeeping in the workplace
- 3. Identify, Use and maintain basic hand/machine tools and equipment used in building construction.
- 4. Understand the use of different plumbing materials
- 5. Carryout storage and handling of different plumbing materials
- 6. Application of different plumbing materials and its properties
- 7. Understand and carryout the Cutting and Threading Pipes.
- 8. Understand and carryout the Bending of plumbing pipes
- 9. Interpret construction drawings, symbols and signs.
- 10. Understand and carryout teamwork and its important in construction
- 11. Understand and apply various types of communication and its important in construction
- 12. Interpret electrical circuit, plumbing symbols and/drawing.

PROGRA	PROGRAMME: NTC IN PLUMBING AND PIPE FITTING								
Module: - INTRODUCTION TO BUILDING CONSTRUCTION Module Code : CPF II Contact Hours:3 hrs/week						week			
Course Sp	Course Specification: Theoretical Practical Contents								
	General Objective: 1.0 Understand health and safety in construction. Year 1, Term 1								
1-3	Specific Learning Outcome	Teachers Activities	Resources	Specific Learning Outcome	Teachers Activities	Evaluation			

- 1.3 Enumerate the types of hazards in the workshop environment relating to same construction site situation, and stating their causes and method of prevention.
- Explain various hazards that occurs in the use of hand tools and machines should be displayed and show to students and the methods of safe handling explained.
- Explain hazards that can be caused by poisonous and dangerous gases e.g. paint fumes, carbon mono oxide etc.

that can be caused by construction tools and grinding,

Explain and Show films and photo clips of dangerous gases

Slides, video player Safety signs and chart Protective Equipment Handout Safety Equipment

> Show films photo and clips of the hazards that can be caused by poisonous and dangerous gases e.g. paint fumes, carbon mono oxide etc.

Demonstrate

Various

hazards

tools

machines

displayed and

the methods of

be

to

and

should

show

safe

students

- Show films and photo clips of the hazards that can caused bv construction tools and equipment e.g. drilling machines, grinding, machine and circular saw etc.
- Show film video and in dangerous gases liquids common use in the workshop or construction site

- Guide students to demonstrate Hazards that can be that caused by poisonous occurs in the use of hand and dangerous gases paint fumes, e.g. and carbon mono oxide etc.
 - Carryout Various hazards that occur in the use of hand tools and machines should displayed and show to students and the methods of safe

Guide the student in handling the hazards that can be caused construction tools and equipment e.g. drilling machines, grinding, machine and circular saw

Etc.

 Guide learners in dangerous gases and liquids in common use in the workshop or construction site e.g. Frames, flammable liquide

- 1.4 Explain danger in the use construction tools and equipment e.g. drilling machines, grinding, machine and circular saw etc.
- dangerous 1.5 Name and liquids gases commonly used in the workshop or construction site e.g. paint frames, flammable liquids, acetylene etc.

Show films and photo clips of the hazards equipment e.g. drilling machines, machine and circular saw etc.

and liquide in common

player Safety signs and chart Protective Equipmen? Handout Safety Equipment

Slides, video

player

chart

Protective

Equipment

Handout

Safety signs and

Safety Equipment

Slides, video

clauses in the act on Health,	Safety Velfare for a	Explain relevant clauses in the factory act on Health, Safety and Welfare Regulations for workers on a construction site.	-	Dummy, first Aid box well equipped with drugs, bandage, cotton wool, iodine etc. Safety signs, hand gloves, boots	Pemonstrat e Relevant clauses in the factory act on Health, Safety and Welfare Regulations for workers on a construction site.	Guide the student In relevant clauses in the factory act on Health, Safety and Welfare Regulations for workers on a construction site.	What is health and safety regulation act.
First Aid Tre on a victim in r First Aid. e.g.,	need of	Describe the application of 1 st Aid on victims, this could be done in the classroom to reinforce the knowledge being imparted to students	-	protective clothing goggles etc. Circular saws, and drilling machine etc.	Demonstrat e the application of 1st Aid on victims, this could be done in the classroom to reinforce the knowledge being imparted to students	Guide the learnersin demonstrate the application of 1st Aid on victims, this could be done in the classroom to reinforce the knowledge being imparted to students	What is first Aids List things found in a first aids box
1.8 Explain habitua maintenance of health, safety a general welfare individual	nd	 Describe habitual maintenance of health, safety and general welfare of the individual. Identify what safety is and how to prevent accidents, generally. 	•	First aid box, different drugs, bandage other first aid materials.	Demonstrate habitual maintenance of health, safety and general welfare of the individual.	• Guide the learners in demonstrate habitual maintenance of health, safety and general welfare of the individual.	Mention some activities involve in habitual maintenance.

1.9 Explain what safety	 Describe what 	•	Safety sign	•	Demonstrate	 Guide the 	Explain what		
is and how to prevent	safety is and how		and symbols		and explain	learners in demonstrate	safety is and how		
accidents, generally	to prevent		PPE		what safety is	explain what safety is	to prevent		
	accidents,		First aid box,		and how to	and how to prevent	accidents,		
	generally		different		prevent	accidents, generally	generally		
			drugs,		accidents,				
			bandage		generally				
			other first aid						
			materials.						
General Objective: 2.0 Basic Tools and Equipment in plumbing installation. Year 1, Term 1									

4-12	2.1 Describe the basic hand tools in plumbing work and state their functions.2.2 State the types of powers tools and equipment in plumbing work.	■ Teacher should show students basic hand tools related to a plumber's work and its application e.g., alignment tools levelling tools cutting threading tools, bending tools, measurement tools and marking tools etc. ■ Teacher should practically show the handling and application of power tools and equipment with students, naming each power tool and asking the students to identify same.	Basic hand tools for Plumbing work and application eg measurement tools, and marking hand tools etc Power tools for plumbing work eg angle grinder, ppe welding machine etc	 Demonstrate the Use of basic hand tools and required plumbing, work Demonstrate the selecting of basic hand tools and required plumbing, work Demonstrate the use of power tools and equipment required for plumbing, work Demonstrate the use of power tools and equipment required for plumbing, work Demonstrate the selecting of power tools and equipment required for plumbing, work 	 Guide students to Demonstrate the Use of basic tools and equipment required for plumbing work, Guide the student in the selection of the right basic hand tools and required plumbing, work Guide students to demonstrate the use of power tools and equipment required for plumbing. Guild the learners in the selection of power tools and equipment required for plumbing, work 	■ Demonstrate the use of some power tools and equipment for plumbing, workshop.
	2.3 Explain the safety in application of basic tools and equipment	■ Teacher should show and demonstrate the safety in basic tools and equipment	Handout on Safety in tools and equipment, PPE Video and pictures	 Demonstrate the use of safety in tools and equipment tools required for plumbing, work 	Guide students to Demonstrate the Use of safety in power tools and hand tools required for simple plumbing,	Explain the safety in application of basic tools and equipment

2.4 state the repair, routine care and maintenance of tools and equipment in use in plumbing	• Explain the repair, routine care and maintenance of tools and equipment in use in plumbing.	manufacturer manual, handout, video and pictures	Demonstration the repair, routine care and maintenance of tools and equipment in use in the workshop.	Guide the student IN repair, routine care and maintenance of tools and equipment in use in the workshop.	Mention some repair, routine care and maintenance of tools and equipment in use in plumbing
2.5 state cutting, threading and bending tools and equipment in plumbing	 Explain cutting, threading and bending tools and equipment in plumbing 	Sample of cutting, threading and bending tools and equipment in plumbing such as tube cutters threading machine angle grinder and bending machine either electrical or manual etc Pictures and video, flip chart, PPE, handout manuals etc	 Demonstrate cutting of different types of pipes with the right tools eg plastic tube cutter metal tube cutter hacksaw angle grinder etc Carryout threading and bending of pipes using the right tools and equipment eg threading machine. 	 Guide the student in the following activities: cutting, threading and bending using tools and equipment. support the learners in carryout threading and bending of pipes using the right tools and equipment eg threading machine. 	Mention some cutting, threading and bending tools and equipment in plumbing Demonstrate cutting of different types of pipes with the right tools
2.6 state tools and equipment for plumbing installation	Explain tools and equipment for plumbing installation	Plumbing tools eg Cutting, measurement, levelling, cutting, threading PPE, videos, pictures, manuals etc.	 apply tools and equipment for plumbing installation 	 guide learners in applying tools and equipment for plumbing installation 	Mention some tools and equipment for plumbing installation. apply tools and equipment for plumbing installation

General Objective: 3.0 U INSTALLATION. Year 1		OPERTIES OF MATERIALS AND THI	EIR APPLICATION IN PLUMBING
3.1 State the types of plumbing materials characteristics and uses.	Teacher should bring various types of plumbing materials to class and identify same to students by name and characteristics.	 Samples Plumbing component, pipes fitting, fixture etc Illustrate Identifying of plumbing materials characteristics and uses. Illustrate Identifying of fittings that match various types of pipes. Carryout Selecting fittings that match various types of pipes identified. 	 Teacher should Guide the student in identifying materials by bring various types of plumbing materials eg Plumbing component, pipes fitting, fixture to class and identify characteristics and uses. Illustrate Identify fittings that match various types of pipes Carryout Selecting fittings that match various types of plumbing materials, characteristics and uses.

	3.2 Explain the application of different types of plumbing materials 3.3 Describe materials handling and storage in plumbing	Teacher should bring various types of plumbing materials to class and identify same to students by name and characteristics. And show the application Explain handling and storage of plumbing materials	Samples of Plumbing component, pipes fitting, fixture etc Samples of Plumbing component, pipes fitting, fixture etc Video and pictures PPE manufacturer manual of the material etc	 Demonstration the application of various types of plumbing materials Perform connection of 2 pipes and fittings identified. Demonstrat e the handling and storage of plumbing materials 	 Teacher should Guide the student in application of plumbing materials eg Plumbing component, pipes fitting, fixture etc Perform connection of 2 pipes and fittings identified. Teacher should Guide the student in handling and storage of plumbing materials eg Plumbing component, pipes fitting, fixture etc 	Demonstrate the application of different types of plumbing materials Demonstrate materials handling and storage in plumbing
	General Objective: 4.0 U					
7-12	4.1 Define vegetable soil 4.2 Explain hand tools	 Use question and answer technique to describe vegetable soil and reasons for removal before setting out. 	 Sample of Vegetable soil. Digger, trowel, shovel Pictures, 	Identify same State the reasons for removing vegetable soil or top –soil before setting	Guide student to identify same State the reasons for removing vegetable soil or top –soil before setting out.	Define vegetable soil
	and mechanical plants used for excavation.	Show student various hand tools used for	videos and chart of excavator, etc.	out. Identify the hand tools	 Guide student in site preparation and procedures prior to setting 	List and Explain hand tools and mechanical plants used for

	 4.3 Explain the Importance of site investigation and preparation prior to setting out. 4.4 Describe site preparation and procedures prior to setting out. 4.5 Describe site layout and it important in construction 	earth excavation e.g auger, excavator, shovel, digger]' etc. Take a visit to new construction site with the students. Take a visit to new construction site with the students. Explain site layout and it important in		and mechanical plants used for excavation. Demonstrate site layout and it important in construction using sketches	 Guide the student on how to identify the hand tools and mechanical plants used for excavation. Guide the student to Demonstrate site layout and it important in construction using sketches 	Explain the Importance of site investigation and preparation prior to setting out. Explain site preparation and procedures prior to setting out. Define site layout and it important in
	General Objective 5.0:	construction Understand simple sketcl	hes and mechanical	l drawings. Year 1, Te	erm 3	construction
1-6	5.1 Interpret and read simple mechanical drawings	Explain and read simple mechanical drawings	Plumbing drawing Sketch pad Unit of measurement Sign and symbols Colour codes Plumbing drawing	 Demonstrate interpretation and read of simple mechanical drawings 	• Guide the student in interpretation and read of simple mechanical drawings	Interpret and read simple mechanical drawings
	5.2 state sign and symbols in a mechanical drawing	Explain sign and symbols in a mechanical drawing	Sketch pad Unit of measurement Sign and symbols Colour codes	 Demonstrate the use of sign and symbols in a mechanical drawing 	Guide the student in the use of sign and symbols in a mechanical drawing	state sign and symbols in a mechanical drawing

	5.3 state the SI unit of measurement used in plumbing drawing5.4 make simple sketches relating to plumbing work	explain the SI unit of measurement used in plumbing drawing eg meter (m, mm,cm)	Plumbing drawing Sketch pad Unit of measurement Sign and symbols Colour codes	■ Demonstrate measurement used in plumbing drawing	 Guide student in carryout measurement used in plumbing drawing. Guide student in make simple sketches relating to plumbing work 	state the SI unit of measurement used in plumbing drawing make simple sketches relating to plumbing work
	General Objective 6.0: U	INDERSTAND BASIC	COMMUNICATIO	N AND TEAM WOR	K IN BUILDING CONS	TRUCTION
6-8	6.1 state communication the various types used in construction 6.2 Describe teamwork	Explain communication the various types used in construction eg verbal, non -verbal written visual etc Explain teamwork and	Communicat e signs and symbols, video garget used in communicati on (phones letters) and hand out on communicati	Carryout communicatio n using various types and their garget	Guide learners in Carryout communication using various types and their garget.	state communication the various types used in construction
	and it import in construction.	its important in construction Explain individual roles and it import in construction	Roles, works schedule templet videos and plumbing regulations.	 Carryout teamwork and it important in construction. Demonstrate individual roles and it import in construction. 	 Guide the student in Carryout teamwork and it import in construction. And support the learners to Demonstrate individual roles and it import in construction 	Define teamwork and it import in construction.

	6.3 Explain Estimating of materials in plumbing	Describe Estimating of materials in plumbing	Simple addition multiplications	Estimate materials in plumbing	Guide the student carryout Estimating of materials in plumbing	Carryout simple Estimating of materials in plumbing
TERM 3	General Objective 7.0: U	NDERSTAND THE BA	SIC PRINCIPLES	OF INSTALLATION	OF VARIOUS TYPES	OF SERVICES
	IN DWELLING. Year 2	,			T	
9-12	7.1 State the basic	explain the basic	PPE, video	Work with	 Guide the 	State the basic
	principles of a good	principles of a good	flip charts	the basic principles	student in Work with	principles of a
	drainage system.	drainage system	plumbing regulations and handout etc.	of a good drainage system.	the basic principles of a good drainage system	good drainage system.
	7.2 Describe with		Sketches	Demonstrate	 Guide student 	Describe with
	sketches the	Explain with sketches	Plumbing tools,	With sketches the	to explain and make	sketches the
	installation standards	the installation	plumbing	installation	sketches relating to the	installation
	relating to cold and;	standards relating to	materials such as	standards relating	installation standards	standards
	hot water supply.	cold and; hot water	fittings, fixtures,	to cold and; hot	of cold and; hot water	relating to cold
		supply.	pipes etc	water supply.	supply.	and; hot water supply.
			Sanitary wares;		Guide the	
	7.3 Describe the		fittings e.g. sinks,	 Demonstrat 	Learner in the	Carryout the
	installation of	Explain the	bath, W.C.	e	installation of Sanitary	installation of
	Sanitary wares;	installation of Sanitary	shower, wash	e the installation of	wares; fittings e.g.	Sanitary wares;
	fittings e.g. sinks,	wares; fittings e.g.	hand basin,	Sanitary wares;	sinks, bath, W.C.	fittings e.g.
	bath, W.C. shower, wash hand basin,	sinks, bath, W.C. shower, wash hand	Urinals, etc	fittings e.g. sinks, bath, W.C. shower,	shower, wash hand basin, Urinals, etc.	sinks, bath, W.C. shower, wash
	wasii iianu basiii,	shower, wash hand		Daui, W.C. SHOWER,	basiii, Uliilais, etc.	shower, wash

Urinals, etc.	basin, Urinals, etc.		wash hand basin, Urinals, etc.		hand basin, Urinals, etc.
7.4 Analyse sketches relating to the construction of domestic drainage system, e.g. Inspection chamber/cesspool, septic tank, soakaway.	Explain with sketches construction standards relating to the construction of domestic drainage system, e.g. Inspection chamber/cesspool, septic tank, soakaway.	Sketches Pictures, video, flip chart PPE	• Demonstrat e with sketches construction standards relating to the construction of domestic drainage system, e.g. Inspection chamber/cesspool, septic tank, soakaway.	Guide the Learners in Explaining with sketches construction standards relating to the construction of domestic drainage system, e.g. Inspection chamber/cesspool, septic tank, soakaway.	Interpret sketches relating to the construction of domestic drainage system, e.g. Inspection chamber/cesspoo l, septic tank, soakaway.
7.5 State the functions of a good insulation and lighting in plumbing.	Explain the functions of good or insulation and lighting in dwellings	 Pictures, video, flip chart PPE 	• Demonstrat e he functions of good or insulation and lighting in dwellings	• Guide the learners in explaining the functions of good or insulation and lighting in dwellings	Mention some functions of a good insulation and lighting in plumbing.
7.6 Describe the different modes of supply and installation systems of electricity in dwellings e.g. simple phase, 3- phase supply (conduit or surface wiring system)	Describe the different modes of supply and installation systems of electricity in dwellings e.g. simple phase, 3- phase supply (conduit or surface wiring system)	• Pictures, video, flip chart PPE, sketches of electrical drawings	• Demonstrat e the different modes of supply and installation systems of electricity in dwellings e.g. simple phase, 3- phase supply (conduit or surface	• Guide the learners to describe the different modes of supply and installation systems of electricity in dwellings e.g. simple phase, 3- phase supply (conduit or surface wiring system)	Mention the different modes of supply and installation systems of electricity in dwellings e.g. simple phase, 3-phase supply (conduit or surface wiring

			wiring system)		system)
7.7 Describe electrical fixtures stating their functions and explain their installation principles.	 Use a detailed Electrical drawing to teach the student the key. Explain and describe various electrical fixtures stating their functions and explain their installation principles. 	Electrical drawing of a typical building. Signs and symbols, fixtures eg water heater, and AC	 Demonstrate the use of detailed Electrical drawing to teach the student the key. Show various electrical fixtures stating their functions and explain their installation principles. 	 Guide the learners to use of detailed Electrical drawing to teach the student the key. Support learners Explain and describe various electrical fixtures stating their functions and explain their installation principles. 	List electrical fixtures stating their functions and explain their installation principles.
7.8 List the precautions to be taken to ensure safe electrical installation in dwellings.	Explain the precautions to be taken to ensure safe electrical installation in dwellings.	■ PPE Video, pictures regulations, flip chart	• Demonstrat e e and list the precautions to be taken to ensure safe electrical installation in dwellings	Guide the learners in carryout and listing the precautions to be taken to ensure safe electrical installation in dwellings	List some precautions to be taken to ensure safe electrical installation in dwellings.
7.9 Interpret electrical circuit symbols and drawings.	Explain and read electrical circuit symbols and drawings.	PPE Video, pictures regulations, flip chart electrical drawings signs	• Demonstrat e e how to read electrical circuit symbols and	• Guide student on how to read and interpret electrical circuit symbols and drawings.	Interpret and read electrical circuit symbols and drawings.

		and symbols and	drawings.	
		specifications		

PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING

COURSE: PLUMBING AND PIPE FITTING

MODULE: CPF 12 COLD AND HOT WATER SUPPLY

CONTACT HOURS: 4HRS/WEEK

GOAL: This module is designed to enable the trainees understand the principles and techniques involved in the installation of cold

and hot water supply to building from source and install and maintain the system.

GENERAL OBJECTIVES: On completion of this module, the trainee should be able to:-

1. Understand the sources and properties of water.

- 2. Identify sources of impurities and contamination of water and precaution to be taken.
- 3. Understand the general principles of the layout of domestic and public water supply system.
- 4. Understand the principles of constant and intermittent systems of public and domestic water supply and apply the principles in installing various pipes and public hot and cold-water supply systems.
- 5. Understand the principles of domestic hot and cold water and install various systems of domestic cold and hot water.
- 6. Understand the principles of operation and uses of taps, valves, and corks in public and domestic supply.
- 7. Identify and remedy faults and defects in water supply system.
- 8. Understand and carry out water supply system to rural areas.
- 9. Understand the safety precautions to be observed in the installation and use of domestic hot water supply.
- 10. Understand plan and carry out public and domestic hot water installation.

PRACTICAL COMPETENCE On completion of this module, the trainee should be able to:-

- 1 Carry out simple treatment of water such as filtration, sedimentation and boiling.
- 2 Select and fix appropriate fittings i.e bends, tees, flanges, etc and valves i.e slice, air, gate, non-return valves, pumps and maintain them.
- 3 Carry out various methods of joining cast iron, asbestos, cement, steel and concrete pipes used for public water supply.
- 4 Install a direct or indirect domestic hot and cold-water supply system.
- 5 Identify and remedy faults such as air-locks, worn out valves, leakages, etc in cold water supply system.
- 6 Cite and install appropriate hot water heaters.
- 7 Test the completed hot water installation for safety and efficient working of the system.

PROGR	PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING								
Course:	Course: COLD AND HOT WATER SUPPLY			Course Code:	Contact Hour	Contact Hours 4hrs/week			
				CPF 12					
Course S	Course Specification: Theoretical			Practical Content	Practical Content				
WEEK	General Objecti	ive 1.0: Underst	and the Sources an	d Properties of Water	r. Year 3, Term	1			
	Specific	Teachers	Resources	Specific	Teachers	Resources			
	Learning	Activities		Learning	Activities				
	Outcome			Outcome					

1- 1.1	State the source of water, i.e. rainfall, rivers, lakes, wells, bore hole etc.	Explain the source of water in nature, i.e. rainfall, rivers, lakes, wells, etc.	:	Samples of soil component vehicles Simple test of properties of water. Pictures and video of source of water and flip chart		Visitation to nearby rivers, wells etc Analyse sources of water	•	Guide the student toexplain the source of water in nature, i.e. rainfall, rivers, lakes, wells, etc.	List some of the source of water
	properties of water from wells, rivers, lakes and rain.	Explain the properties of water from wells, rivers, lakes and rain.	:	Samples of soil component vehicles Simple test of properties of water. Pictures and video of source of water and flip chart	•	Visitation to nearby rivers, wells etc Analyse and make a sketch of the sources of water	•	Guide the student to explain the properties of water from wells, rivers, lakes and rain.	State the properties of water

2-5	2.1 State the sources of impurities in water from wells, rivers and rain.	Explain processes of hardness and softness of water. (Temporary and permanent)	 Samples of water, videos Handout flip chart 	Show processes of hardness and softness of water. (Temporary and permanent	• Guide the student on processes of hardness and softness of water. (Temporary and permanent	List some source of water List some impurities found in water List types of water Carryout water purification
	2.2 State the precautions to be taken to prevent contaminati on of water supplies.	 Visit to water treatment station 	 Samples of water, videos Handout flip chart 	Demonstrate simple experiment (filtration and sedimentatio n and boiling	 show simple experiment (filtration and sedimentation and boiling 	Mention some of the precautions to be taken to prevent contamination of water supplies
	2.3 Enumerate types of water eghardness and softness of water, e.g. temporary and permanent hardness.	Explain types of water eg hardness and softness of water, e.g. temporary and permanent hardness	 Samples of water, videos Handout flip chart samples of different filters and boilers for water treatment PPE etc 	identify the types of water Demonstrate how to carry out simple treatment of water such as filtration, sedimentatio n, boiling.	 Carry out simple treatment of water such as filtration, sedimentatio n, boiling. 	List types of water and explain them
	2.4 Explain how to carry out simple treatment of water such as	Explain how to Carry out simple treatment of water such as filtration, sedimentation, boiling.	 Samples of water, videos Hand-out flip chart samples of different filters and boilers for water treatment 	Demonstrate how to carry out simple treatment of water such as filtration, sedimentation	 Carry out simple treatment of water such as filtration, sedimentation 	

General Objecti	General Objective 3.0: Understand the general Principles of the Layout of Public and Domestic Water Supply system.									
3.1 Explain the general principles of layout of public and domestic water supply system using sketches. 3.2 Select a suitable type of storage tank and	Explain the general layout systems, identify the materials and explain their importance. Prepare detailed notes for the students. Explain the installation of tank and	 Brochure of appliance and soil structures Samples of valves Fittings on display Simple installation involving using of GRP/PVC pipes and storage tank 	 Apply the general principles layout of public and domestic water supply system Carry out simple cold water installation using a storage tank. fix the appropriate 	 Guide the student on general principles of layout of public and domestic water supply system Guide the student to fix the appropriate fittings i.e. elbows, tees 	explain the general principles of layout of public and domestic water supply system using sketches. List some type of storage tank and reservoir List some types of materials used for pipe work in public water supply i.e. cast iron, asbestos, steel, concrete and plastics. Carryout the installation of tank and service mains, and select suitable materials for the construction of					
reservoir 3.3 Select the various types of materials used for pipe work in public water supply i.e. cast iron, asbestos, steel, concrete and plastics.	service mains, and select suitable materials for the construction of cistern for cold water supply.	Blue print Tools – Diecing machine Stilson wrench, 3/4 Hammer foot print, screwdriver, standing vice, hacksaw, etc	fittings i.e. bends, tees flanges, etc. and valves, i.e sluice, air valve, gate valve, non- return valves, etc Select the types of supports and protection s required at various positions of the	flanges, etc. and valves, i.e sluice, air valve, gate valve, non- return valves, etc Guide the student in Select the types of supports and protections required at various positions of the installation of trunk and	cistern for cold water supply. List types of fittings i.e. bends, tees flanges, etc. and valves, i.e sluice, air valve, gate valve, non-return valves, etc.					

3.4 Explain the installation of tank and service mains, and select suitable materials for the constructio n of cistern for cold water supply.	Describe the installation of tank and service mains, and select suitable materials for the construction of cistern for cold water supply.	Cistern flexible valves fittings and pipes	installatio n of trunk and service mains. Select and fix the appropria te fittings i.e. bends, tees flanges, etc. and valves, i.e sluice, air valve, gate valve,	service mains. Guide the student Fix the appropriate fittings i.e. bends, tees flanges, etc. and valves, i.e sluice, air valve, gate valve, non-return valves, etc. Guide the student in the following:	Carryout installation of of tank and service mains, and select suitable materials for the construction of cistern for cold water supply. Select the of tank and service mains,
3.5 Select the types of supports and protections required at various positions of the installation of trunk and service mains. 3.6 Select the appropriate fittings i.e.	Select the types of supports and protections required at various positions of the installation of trunk and service mains. Select the appropriate fittings i.e.		non- return valves, etc. Demonstrate Pipe Cutting process. Demonstrate Pipes Threadin Demonstrate Coupling Mild Steel, Light gauge copper and PVC Pipes.	 Demonstrate Pipe Cutting process. Demonstrate Pipes Threadin Demonstrate Coupling Mild Steel, Light gauge copper and PsVC Pipes. Demonstrate method of Bending mild steel 	and select suitable materials for the construction of cistern for cold water supply. Select the appropriate fittings i.e. bends, tees flanges, etc. and valves, i.e sluice, air valve, gate valve, non-return valves, etc.

	bends, tees flanges, etc. and valves, i.e sluice, air valve, gate valve, non-return valves, etc.	bends, tees flanges, etc. and valves, i.e sluice, air valve, gate valve, non-return valves, etc.			Demonstrate method of Bending mild steel pipe in plumbing work Demonstrate method of bending light gauge copper pipe in plumbing work Understand Heat bending to mild steel, light gauge copper and plastic pipes in plumbing		pipe in plumbing work Demonstrate method of bending light gauge copper pipe in plumbing work Understand Heat bending to mild steel, light gauge copper and plastic pipes in plumbing	
		iples in installing va						ublic and Domestic supply, and
10-12	4.1 Explain the principle of constant and intermittent system of public cold-water supply. 4.2 State classes of pipe and	 Define the intermittent and constant system Analyse colours for pipe classes Explain types of jointing 	Brochures of water fittings to assist in the identificatio n Sample of jointing compounds Common tools for cold water pipe jointing,	•	Carry out checks on the installed pipe network to ascertain any loose joint (not water tight) on the network) Recognize different	•	Guide the student to Carry out checks on the installed pipe network Guide the student to Recognize different types of	Mention some of the principle of constant and intermittent system of public cold-water supply. State classes of pipe and their uses e.g. Classes A, B, C. Mention various methods of jointing cast iron, asbestos, cement, steel and concrete pipes used for public water supply.

their uses e.g. Classes A, B, C.	compounds for different types of public water pipes.	such as yarn, thread tape, jointing paste — caulking	types of pipes, differentiate between domestic	pipes, differentiate between domestic	Project on installing cold water supply systems.
4.3 Select the various jointing compound suitable for cast iron, asbestos cement, steel and concrete pipes used for public water	Select the various jointing compound	tools, hammer, chisel, ladle, cracking knives, lead-wool, cement, flanges, etc.	Select the various jointing compound	Guide the student to Select the various jointing compound	Select the various jointing compound
supply. 4.4 Explain the various methods of jointing cast iron, asbestos, cement, steel and concrete pipes used for public water supply.	 Demonstrate simple joints on various public water pipes Make a simple diagram of public cold water supply system. 		Carry out various methods of jointing cast iron, asbestos, cement, steel and concrete pipes used for public water supply.	Guide the student to Carry out various methods of jointing cast iron, asbestos, cement, steel and concrete pipes used for public water supply.	Demonstrate simple joints on various public water pipes
4.5 Explain the	Prepare		Install a public, cold water supply	Guide the student to Install a	Demonstrate the process of installing a public, cold water supply systems

	process of installing cold water supply systems.	notes for students. Demonstrate the process of installing a public, cold water supply			sys	tems	public, water system	supply s	
	4.6 Interpret blue print of public and domestic cold water supply	systems. Make drawing of domestic cold water supply system.			prin and wat	erpret blue nt of public I domestic cold ter supply tem layout.	to read interpr Make o	et and drawing of tic cold supply	Interpret blue print of public and domestic cold water supply system layout.
	system layout. 4.7 Read blue print of public and domestic cold water supply system layout.	Explain how to Read blue print of public and domestic cold water supply system layout.			pub dor wat	ad blue print of blic and mestic cold ter supply tem layout	to R	•	Read blue print of public and domestic cold water supply system layout.
	General Objecti and hot water su		the	Principles of I)ome	estic hot and col	d water	and install	various systems of domestic cold
13-16	5.1 Explain the principles of direct and indirect	 State the students the principles of direct and 	•	Brochures of water fittings to assist in the	•	Identify the principles of direct and indirect	st Id	uide the udent to entify the rinciples of	Explain the principles of direct and indirect domestic cold and hot water supply system

domestic cold and hot water supply system	indirect cold and hot water supply Explain principles behind water circulation	identificatio n Samples of jointing compounds Common tools for cold water pipe jointing,	domestic cold and hot water supply system Carry out connections of service pipe to water mains.	direct and indirect domestic cold and hot water supply system	Explain the need for valves in a water supply system and install them on the service pipes. Explain the need for support and protection of pipe layout within buildings Project Carryout Installing a direct or indirect domestic hot and cold-water
5.2 Select fittings and valves required for carrying out service connection s to water mains.	Select fittings and valves required for carrying out service connections to water mains.	such as yarn, thread tape, mait, caulking tools, hammer, chisel, ladle, cracking knives. Lead wool,	Demonstrate the Selection of fittings and valves required for carrying out service connections to water mains. Lay water main and	Guild the student to Select fittings and valves required for carrying out service connections to water mains.	supply. Select fittings and valves required for carrying out service connections to water mains.
5.3 Select appropriate pipes and fittings for cold and hot service pipes	Select appropriate pipes and fittings for cold and hot service pipes	cement, flanges, gaskets etc	attempt service connection	Guide student to Select appropriate pipes and fittings for cold and hot service pipes	
5.4 Explain the need for valves in a water supply system and install them	 Explain the Lay water main and attempt service connection Explain the 		Identify the need for valves in a water supply system and install them on the	Guide the student to Carry out connections of service pipe to water mains	Mention some valves in a water supply system and install them on the service pipes.

on the service pipes.	Test the system for leakage Prepare notes.	service pipes Test the system for leakage		
5.5 Explain various types of joints in domestic cold and hot water supply pipes such as mild steel, (galvanised) copper,	 explain pipe connections with flanged joints and gaskets 	 Practical: Students to practise pipe connections with flanged joints and gaskets Install a direct or indirect domestic hot and cold water supply system. 		Mention some types of joints in domestic cold and hot water supply pipes such as mild steel, (galvanised) copper, plastics.
plastics. 5.6 Explain the need for support and protection of pipe layout within buildings.	Demonstrate the need for support and protection of pipe layout within buildings Enumerate the needs and emphasise the importance of	Identify the need for support and protection of pipe layout within buildings.	Guide the student to identify the need for valves in a water supply system and install them on the service pipes.	Demonstrate the need for support and protection of pipe layout within buildings.

	adequate pipe supports.			
5.7 Explain Install a direct or indirect domestic hot and cold-water supply system.	Demonstrate the Installation of direct or indirect domestic hot and cold-water supply system.	Install a direct or indirect domestic hot and coldwater supply system.	Carryout Install a direct or indirect domestic hot and cold-water supply system.	Carryout the Installing of direct or indirect domestic hot and cold-water supply system.

	General Objective 6.0	: Uı	nderstand the Principle of	^f Оре	eration and uses of taj	ps, valves, and corks in	public and dom	estic su	pply
	6.1 Explain the	•	Show examples of	•	Sectional samples	Identify the	Show	State	the
	principles of		stated valves, explain		of valves on	principles of	principles of	princip	oles of
17-21	operation of bib,		their differences.		display.	operation of bib,	operation of	operati	on of
	pillar, globe taps,	•	Dismantle different	•	Brochures to assist	pillar, globe taps,	bib, pillar,	the fo	llowing
	stop valve, high-		valves and assist	•	Appropriate layout	stop valve, high- and	globe taps,	bib,	pillar,
	and low-pressure		students to understand		drawing to assist.	low-pressure ball	stop valve,	globe	taps,
	ball valves, gate		their working			valves, gate valves,	high and low	stop	valve,
	valves, drain		principles.			drain cocks and plug	pressure ball	high-	and
	cocks and plug					cocks	valves	low-pr	essure
	cocks.							ball	valves,
	6.2 Sketch and label	•	Make pictorial and			Sketch and label	Guide them to	gate	valves,
	including		sectional sketches of the			including sectional	Sketch and	drain	cocks
	sectional		taps and valves.			sketches, the	label including	and	plug
	sketches, the					following valves,	sectional	cocks.	

appropriate valves and taps required in any water supply cistern Prepare notes for students. Assess students. Guide then install the appropriate valves and taps required in any water supply cistern Guide then install the appropriate valves and taps require in any water in any water	and cocks Select the appropriate valves and
	valves and taps required

22	 7.1 Identify causes of faults in cold and hot water systems and rectify them 7.2 Identify and remedy other types of faults such as air-locks, worn-out valves, leakages, etc. — in cold water supply system. 7.3 Explain method of remedying fault 7.4 Explain soundness test 	Explain causes of faults in cold and hot water systems and rectify them prescribe remedies Prepares notes for students. Explain the remedy other types of faults such as airlocks, worn-out valves, leakages, etc. — in cold water supply system. Describe the method of remedying fault Explain soundness test	-	Samples of affected valves and pipes on display. Possible diagram indicating the position of noises.	•	Carryout the remedy other types of faults such as airlocks, worn-out valves, leakages, etc. — in cold water supply system. Carryout the method of remedying fault Carryout soundness test	•	Guide the learners to carry out the remedy other types of faults such as air-locks, worn-out valves, leakages, etc. – in cold water supply system. Support the learners to Carry out the method of remedyin g fault Guide the	List 5 causes of faults in cold and hot water systems and rectify them Mention some remedy to the types of faults such as air-locks, worn-out valves, leakages, etc. — in cold water supply system. Project on method of remedying fault Project on soundness test
								learners to Carryout soundnes s test	

				necessary					
General Objective 9.0: Understand the Safety Precautions to be observed in the Installation and use of Domestic Hot Water Supply.									

25-30	9.1 Explain the main provisions of the model and relevant local bye-laws on hot water installation. 9.2 State reasons for installing safety valves, control valves, air release valves and gauges etc 9.3 State the danger associated with the storage and use of fuels, e.g. electricity, gas, oil, etc. 9.4 State reasons for installing thermostats and thermometer in the water heating system. 9.5 Describe the danger associated with boiler and cylinder explosions.	-	State the disadvantages and advantages of using various fuels mentioned in 9.3 explain reasons for installing safety valves, control valves, air release valves and gauges etc Analyse, select and install thermostat and thermometer in water heating system. Explain possible causes of boiler and cylinder explosion and prescribe precautions. Prepare notes.	Copies of various bylaws to be studied Specimen of various valves Samples of thermometer and thermostat.	Installing safety valves, control valves, air release valves and gauges etc and install these items in a hot water supply system. Identify the danger associated with the storage and use of fuels, e.g. electricity, gas, oil, etc. Identify the causes of boiler and cylinder explosion and prescribe precautions. Identify the causes of boiler and cylinder explosion and prescribe precautions. Demonstrate Water Storage Tank Installation.	Guide the student to Installing safety valves, control valves, air release valves and gauges etc and install these items in a hot water supply system. Guide the student to Identify the danger associate d with the storage and use of fuels, e.g. electricity, gas, oil, etc Guide the student to. Identify the causes of boiler and cylinder	Explain the main provisions of the model and relevant local bye-laws on hot water installation. State reasons for installing safety valves, control valves, air release valves and gauges etc State the danger associated with the storage and use of fuels, e.g. electricity, gas, oil, etc. State reasons for installing thermostats and thermometer in the water heating system. Describe the danger associated with boiler and cylinder explosions. Carryout installation of
						explosion	hot water

Genera	l Objective 10.0: Plan	n and	d carry out Public and Do	mest	ic Hot Water Installa	tion				
	10.1 Interpret blue	•	Interpret the blue print	•	Enough copies of	•	Carry out	•	Assist	List symbols
	print of public		and understand the use		blueprints to go		necessary pipe		students	used blue
	and domestic		scale drawing.		round the students		work to the		to carry	print of public
	hot water	•	Explain the need and	•	Boiler, Cylinder,		components.		out	and domestic
	system layout.		method of carrying out		Feed tank, Gas	•	Cite and install		necessary	hot water
31-36	10.2 Read blue print		heat preservation		water, heater,		appropriate hot		pipe work	system
	of public and		(installation)		electric water		water heaters		to the	layout.
	domestic hot	•	Explain working		heater	•	Test the		compone	Explain blue
	water system		principles of electric	•	Solid fuel		completed hot		nts.	print of public
	layout.		and gas water heater.	•	Insulation		water	•	Assist	a domestic
		•	Explain positing and		materials.		installation for		students	hot water
	10.3 explain the		support the components				safety and		to	system
	components of		of the hot water				efficient		perform	layout.
	the hot water		installation e.g. boiler,				working of the		the	1
	installation e.g		feed tank and hot water				system.		installatio	explain the
	boiler, feed tank	_	storage cylinder			_	D	_	ns	components
	and hot water	•	Explain needs for carry			•	Demonstrate	•	Assist	of the hot
	storage cylinder		out complete insulation				Position and support the		students	water installation
	10.4 Explain needs for carry out		to all components of the hot water installation				support the components of		to. Complete	
	complete		explain the different				the hot water		d hot	e.g boiler, feed tank and
	insulation to all	_	types of electric and gas				installation e.g.		water	hot water
	components of		water heaters for any				boiler, feed tank		installatio	storage
	the hot water		given job				and hot water		n for	cylinder
	installation		given job				storage cylinder		safety	Explain needs
	10.5 list the different						carry out		and	for carry out
	types of electric	•	Explain installation of				complete		efficient	complete
	and gas water		the two types of heaters				insulation to all		working	insulation to
	heaters for any		(practical)				components of		of the	all
	given job		4				the hot water		system.	components
	C J						installation	•	Guide the	of the hot
									student in	water
									Positioni	installation
									ng and	list the
									supportin	different

		g the	types of
		compone	electric and
		nts of the	gas water
		hot water	
		installatio	any given job
		n e.g.	
		boiler,	
		feed tank	
		and hot	
		water	
		storage	
		cylinder	
		-	

PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING

COURSE: GAS AND STEAM WORK

CODE: CPF14

CONTACT HOURS: 4HRS/WEEKS

GOAL: The course is designed to provide the trainee with the knowledge and ability to plan, fabricate and install gas, and steam

pipe work.

GENERAL OBJECTIVES: On completion of this course, the trainee should be able to: -

1. Understand the method of production and storage of liquefied petroleum gas and the safety precautions associated with it.

- 2. Understand the principles of luminous and Bunsen flames and carry out the installation of domestic gas cookers and heaters.
- 3. Understand the principles, functions and the constructional details of steel pipes and fittings used for steam and gas installations and carry out gas and steam work related to steel pipes and fittings in industries.
- 4. Understand the various types of steel pipes and fittings used for steam and gas installations and be able to carry out gas and steam work related to steel pipes and fittings in industry.
- 5. Install a steam pipe system, providing adequate support and installation of the system.

PRACTICAL COMPETENCE On completion the students will be able to:

- 1. Install gas pipe work to feed suitable appliances.
- 2. To carry out installation of steam pipes
- 3. Carry out essential tests on completed installations.

PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING									
Course:	GAS AND C	ourse Code : CPF 14		Contact Hour	Contact Hours 4hrs/week				
STEAM	WORK								
Course Specification: Theoretical Practical									
WEEK	General Objective:	1.0 Understand the me	ethod of Producti	on and Storage of Lic	quefied Petroleum Gas	and the safety			
	Precautions associated with this Operation. Year 2, Term 1								
	Specific Learning	Teachers	Resources	Specific Learning	Teachers Activities	Evaluation			
	Outcome	Activities		Outcome					

1-2	Petroleum Gas 1.2 Explain the method of production and storage of liquid petroleum gases. 1.3 State the types of liquid petroleum gases and their properties 1.4 State necessary safety precautions to be observed when storing and using L.P.G.	origin of L.P.G. and their production principles Emphasise the need for safety. Enumerate the safety precautions to be observed when storing and using L.P.G. Prepare notes.	and brochures depicting L.P.G. on display L.P.G. Cylinder and their colour code.	L.P.G. and explain their production principles Identify the method of production and storage of liquid petroleum gases Show the various types of liquid petroleum gases and their properties Identify all necessary safety precautions to be observed when storing and using L.P.G.	student to Identify L.P.G. and explain their production principles Guide the student to Identify the method of production and storage of liquid petroleum gases Guide the student to identify the various types of liquid petroleum gases and their properties Guide the student to identify all necessary safety precautions to be observed when storing and using	Petroleum Gas Explain the method of production and storage of liquid petroleum gases. State the types of liquid petroleum gases and their properties State necessary safety precautions to be observed when storing and using L.P.G.
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General Objective 2.0: Understan				rry out the installation	and piping of
	Gas Cookers, heat				
2.1 Explain the	Describe the	Charts	Identify the	Guide the student	Explain the principles of
principles of	principles of	and	principles of	Explain the principles	luminous and Bunsen
luminous and	luminous and	brochures	luminous and	of luminous and	flames, combustion and
Bunsen flames,	Bunsen flames,	Bunsen	Bunsen flames,	Bunsen flames,	oxidation.
combustion and	combustion and	Bonus,	combustion and	combustion and	State the common
oxidation.	oxidation.	and	oxidation.	oxidation.	products of combustion
		laboratory			and how to get rid of
2.2 State the common	List out the	experime		Guide the	them.
products of	product of	nt		student to	
combustion and	combustion and	Gas	Identify the	Identify the	Select the types of
how to get rid of	how best to get	cooker	materials, tools	different	fittings used with L.P.G.
them.	rid of them.	Sample of	and equipment required for the	methods of gas	and their functions.
		element	installation	installations and	Mention the different
		Spark	process fit for	know their	methods of gas
2.3 Select the types of	Select the types	lighter	the intended	advantages and	installations and know
fittings used with	of fittings used		purpose.	disadvantages	their advantages and
L.P.G. and their	with L.P.G. and		■ Select	Guide the	disadvantages.
functions.	their functions.		appropriate	student to	Practical Installation of
	Enumerate		materials, tools	Construct and	gas pipe work to feed
	various types of		and equipment	position	suitable appliances
	fittings used		required for the	platforms for	Practical Testing using
	with L.P.G. and		particular	receiving gas	soapy water to detect
	their functions		installation	cylinders	leakages and defective
			purpose. Code of	Guide the	fittings.
			practice for	student to Install	
			plumbing	gas pipe work to	
			industry	feed suitable	
			Explain the	appliances	
			need and	Guide the	
			objective of	student to	
			the code of	Demonstrate the	
			practice.	construction of	
			Introduction	platforms for	
			of the	receiving gas	
			or the		

	plumbing code	cylinders and	
	of practice.	enumerate	
	 Measure and 	different	
	record site	methods of gas	
	details for	installations,	
	installation	stating the	
	 Identify the 	advantages and	
	different	disadvantages	
	methods of gas	Guide the	
	installations	student to Test	
	and know their		
		using soapy water to detect	
	advantages		
	and	leakages and	
	disadvantages.	defective	
	 Construct and 	fittings.	
	position		
	platforms for		
	receiving gas		
	cylinders		
	Install gas pipe		
	work to feed		
	suitable		
	appliances		
	 Demonstrate 		
	the		
	construction of		
	platforms for		
	receiving gas		
	cylinders and		
	enumerate		
	different		
	methods of gas		
	installations,		
	stating the		
	advantages		
	and		
	una		

				disadvantages		
				Test using soapy		
				water to detect		
				leakages and		
				defective fittings.		
	General Objective 3.0:		inciples, function	s and the Construction		
	3.1 List types of steam	Discuss	Brochures	Enumerate	Guide the	Examination
	generators	types of	Charts.	different types	student to	Discussion
	3.2 Explain the working	steam	PPE	of steam	identify 3.1,3.2	Practical
	principles of a	generators	Pictures	generators and	and 3.3	project
	steam generator	 Discuss the 	Manual	explain their		•
	3.3 Explain the	working		functions		
	functions and	principles		Give or		
	constructional	of a steam		produce		
	details of a steam	generator		pictorial and		
	generator	■ Define the		sectional		
		functions		sketches of		
		and		steam		
		construction		generators		
		al details of		Describe the		
		a steam		functions and		
		generator		constructional		
		assess the		details of a		
		students		steam		
		Students		generator		
				generator		
	Cananal Objective 4.0	 	 	 	and for stoom and socio	stallations and some out
	gas and steam work rela				seu for steam and gas in	stallations and carry out
			Charts	• Enumerate the	■ Guide the	Evaloin the importance
	I					Explain the importance
	importance and	steam in	and	process of	student to	and usage of steam in
0.10	usage of steam in	manufacturi	brochures	steam	identify the	manufacturing industry.
8-12	manufacturing	ng industry.	Sample of	generation and	process of steam	Explain the purpose of
	industry.	■ Explain the	insulating	identify	generation and	insulation
	4.2 Explain the purpose	purpose of	materials,	various types,	identify various	
	of insulation	insulation	different	stressing the	types, stressing	List types of insulation
		■ State the	valves on	importance of	the importance	of steam pipes and

4.3 State the purpose and types of	various classes of	display Vehicles		each Carry out insulation of		of each Carry out insulation of	fittings.
insulation of steam	pipes used	VeniclesBrackets,		steam pipes		steam pipes	Explain the reasons for
pipes and fittings	for gas, and	fittings,	-	Differentiate	•	Guide the	insulating a steam pipe
4.4 Explain the reasons	steam	Pipes,		the various		student to	
for insulating a	installations	Insulator,		types of steam		differentiate the	Carry out insulation of
steam pipe	and	General		e.g. wet, dry		various types of	steam pipes
	describe the	Tools		and		steam e.g. wet,	
	various			superheated		dry and	
	valves and			with facility		superheated with	
	fittings used		•	Enumerate	_	facility	
	for steam installation.			different types	•	Guide the student to	
	Prepare			of insulating materials used		student to identify different	
	notes.			for		types of	
	Conduct			steam/heating		insulating	
	visit to a			work and their		materials used	
	boiler house			applications		for	
			•	Select various		steam/heating	
				types of pipes		work and their	
				used for gas,		applications	
				water and	-	Guide the	
				steam		student to	
				installations		identify Select	
			•	Select and		various types of	
				describe the		pipes used for	
				various types		gas, water and	
				of valves used in steam		steam installations	
				in steam installations.		Guide the	
				Demonstrate	_	student to	
				simple steam		identify Select	
				methods of		the various types	
				steam pipeline		of valves used in	
				insulation		steam	
				emphasising		installations.	

	General Objective 5.0:	Install a Steam pij	oe syst	tem, providi	ng a	the needs for brackets and fittings depicting the methods of positioning and securing,	• and	Guide the student to simple steam methods of steam pipeline insulation emphasising the needs for brackets and fittings depicting the methods of positioning and securing,	zstem.
	5.1 Explain position	■ Teacher to	•	Angle	•	Construct and	•	Guide the	Explain position
	platforms for	discuss all		Iron Metal		position		student to	platforms for receiving
13-15	receiving gas cylinders	the activities to	-	sheets		platforms for receiving gas		perform all practical	gas cylinders.
10 10	5.2 Explain gas pipe	students to	-	Valves,		cylinders		activities to	Explain gas pipe work
	work to feed suitable	practise till		pipes	•	Install gas		students to	to feed suitable
	appliances.	they	•	Set of		pipe work to		practise till they	appliances.
16-18	5.3 Explain use of soapy	become		Welding		feed suitable		become	
	water to detect leakages	competent.		and		appliances		competent.	Explain use of soapy
	and defective fittings. 5.4 Explain the full			Cutting tools	_	Test using soapy water to			water to detect leakages and defective fittings.
	insulation of steam			Diecing		detect leakages			and defective fittings.
19-20	pipes			machine		and defective			Discuss laying of pipes
	5.5 Explain Set out		•	Oxy-		fittings.			on to bracket and secure
	pipe-line from the			acetylene	•	Carry out			firmly.
	source to the point of		•	Screws.		insulation of			77 1 1 1 1
	use.			Hacksaw		steam pipes			Explain the construction
	5.6Explain the Fixing on correct bracket or			completes with	-	Set out pipe- line from the			of an apron to shield the cylinders from the rain
	clips along the pipe-			blade		source to the			and
	lines to support steam			Set of		point of use.			direct ray of sun

pipes 5.8 Discuss laying of pipes on to bracket and secure firmly. 5.9 Explain the construction of an apron to shield the cylinders from the rain and direct ray of sun		machinati on tods Pipe cutters Gas cylinders Pressure hoses Control valves, D- clips Soap, form, water	 Fix on correct bracket or clips along the pipe-lines to support steam pipes Lay pipes on to bracket and secure firmly Join steam pipe Select and apply suitable materials to insulate a steam pipe system Carry out essential tests on completed installation. Construct an apron to shield the cylinders from the rain and direct ray of sun 		carryout installation of steam pipe and insulate and support pipe
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PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING

COURSE: GAS AND BRONZE WELDING COURSE CODE: CPF 13

CONTACT HOURS: 3RS/WEEK

GOAL: The module is designed to provide the trainee with the knowledge and techniques of gas and bronze welding to enable

him carry out all gas and bronze welding operations in normal plumbing work.

GENERAL OBJECTIVES: On completion of this module, trainee should be able to: -

1. Understand and apply the general safety precautions related to gas and bronze welding.

- 2. Understand and apply successfully various gas welding processes/operations including the acetylene and oxy-fuel gas cutting processes.
- 3. Understand the process of manufacture and storage of oxygen and acetylene and associated safety measures.
- 4. Understand Assembling oxygen and acetylene equipment ready for welding operations.
- 5. Understand the general principle of brazing and bronze welding and use them in joining metals to a high degree of efficiency.
- 6. Understand and weld together the different types of non-ferrous and ferrous metals.
- 7. Understand and apply the fuel gas cutting metals to given specification.
- 8. Understand the various welding defects and rectify them.

PRACTICAL COMPETENCE: On completion of this module, the trainee should be able to:-

- 1. Select, use and care for protective wears for carrying out gas welding operations.
- 2. Weld metals together in down-hand or flat position/leftward and rightward techniques.
- 3. Carry out bronze welding on prepared joints using slightly oxidizing flame as appropriate and observing necessary safety precautions.
- 4. Weld stainless steel components using appropriate welding rods, techniques and observing safety precautions.
- 5. Detect welded joints defects and rectify them.

PROG	PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING									
	e: GAS AND BRONZE	Course Code :CPF 13	Contact Hours 3h	rs//week						
WELD				I =						
Course	Specification: Theoretical			Practical Contents						
	Ÿ			utions related to Gas and Bron	·					
weeks	Specific Learning Outcome	Teachers Activities	Resources	Specific Learning Outcome	Teachers Activities	Evaluation				
1-2	1.1 Explain the essence and emphasis on safety precautions 1.2 Explain Carry, transport and store full and empty gas cylinders safely using appropriate equipment 1.3 Explain the appropriate safety precautions while carrying out the following: a. Gas welding operations on containers which have been emptied of chemicals, inflammable or explosive liquids b. Gas welding near containers with inflammable materials, e.g petrol tank c. Gas welding in	 Explain the importance of separation of empty and full cylinders and safety – in carrying and transporting of cylinder bottles. Explain insulative shield for welding; welding goggles, gloves, etc. e.g. when welding near inflammable materials 	 Insulating shield Fans Extractors Safety signsand symbol – prohibition, mandatory, warning and information signs. Information sheet and postal Welding goggles, Shield overall Arching tables, Trolling, etc. White board marker 	 Wear clean, smart and appropriate personal Protective Equipment. Prepare explosive containers ready for welding operation Select, use and care for protective wears for carrying out the following gas welding operations, e.g. Welding goggles, Welding shields Gloves Boots, etc. Explain the appropriate safety precautions while carrying out the following: 1.Gas welding operations on containers which have been emptied of chemicals, inflammable or explosive liquids 2.Gas welding near containers with inflammable 	 Guide the student to wear clean, smart and appropriate personal Protective Equipment. Guide the student to Prepare explosive containers ready for welding operation Guide the student to Select, use and care for protective wears for carrying out the following gas welding operations, e.g. Welding goggles, Welding 	Explain the essence and emphasis on safety precautions on gas welding. Explain the appropriate safety precautions while carrying out the following: d. Gas welding operations on containers which have been emptied of chemicals, inflammable or explosive liquids e. Gas welding near containers with inflammable materials, e.g petrol				

	confined spaces					materials, e.g petrol tank 3.Gas welding in confined spaces			f. Gas welding in confined spaces
3	 1.4 Explain safety signs – prohibition, mandatory, warning and information signs. 1.5 Explain the importance of fans and cathode extractors when welding in a confined area 	 Explain the importance and use of protective wears, e.g. welding goggles, gloves, booths, nose covers, etc. Discuss the importance of fans and cathode extractors when welding in a confined area 				Identify the safety signs – i.e. prohibition signs, mandatory signs, warning signs and information signs. Identify the importance and use of protective wears, e.g. welding goggles, gloves, booths, nose covers, etc.		Guide the student to identify the safety signs — i.e. prohibition signs, mandatory signs, warning signs and information signs. Guide the student to identify the importance and use of protective wears, e.g. welding goggles, gloves, booths, nose covers, etc.	List the safety signs — prohibition, mandatory, and warning and information signs. Explain the importance of fans and cathode extractors when welding in a confined area
	General Objective 2.0: un processes. Year 3, Term 1	derstand and apply success	sfully	various gas w	eldi	ng processes/operations in	clud	ing the acetylene and o	oxy-fuel gas cutting
4-6	2.1 Explain the following gas welding equipment, describing their features, functions, applications and care: a. generators b. regulators c. blow pipes d. nozzles e. hoses f. gas cylinders and their colours	Explain the following gas welding equipment, describing their features, functions, applications and care: j. generators k. regulators l. blow pipes m. nozzles n. hoses o. gas cylinders and their colours		Gas generator Gas regulator Blow pipes, Nozzles Pressure hoses Gas cylinders Economizers Check valves		Identify the following gas welding equipment, describing their features, functions, applications and care: generators regulators blow pipes nozzles hoses gas cylinders and their colours economizers		Guide the student to Identify the following gas welding equipment, describing their features, functions, applications and care: generators regulators blow pipes nozzles hoses	Explain the following gas welding equipment, describing their features, functions, applications and care: generators regulators blow pipes nozzles hoses gas

pressure gas generating equipment. 2.3 State the advantages and the disadvantages of the two low pressure generating equipment 2.4 State the properties of calcium carbide pressure generating equipment Exp and the gen Exp	p. economizers q. Check valves. xplain low- and high- ressure gas generating quipment. xplain the advantages and the disadvantages of the two low pressure enerating equipment. Explain the properties of alcium carbide Carbide trays Calcium carbide Pressure valve Purifiers Propane torch Explain the properties of alcium carbide	check valves Identify the welding component and explain the differences Differentiate between the following types of generators, stating their merits and demerits. Distinguish between high- and low-pressure systems of welding. Carbide to water generator Calcium carbide to-water generator Identify the main parts of the generator e.g. hydraulic back pressure valve Purifier carbidetrays etc. Analyse the properties of calcium carbide and process of generating acetylene from carbide	check valves Guide the student to Identify the welding component and explain the differences	cylinders and their colours economizers Check valves. List some of the types of low-pressure gas generating equipment. State the advantages and the disadvantages of the two low pressure generating equipment Mention some of the properties of calcium carbide
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Year	2.5 Explain acetylene	■ Discuss the ■ Calcium o	arbide Sketches indicating the	carbide and process of generating acetylene from carbide Guide the student to Explain acetylene
3, Term 1 7-9	using calcium carbide guiding against danger or over-charge 2.6 Explain simple processes of gas welding with or without filler 2.7 List types of welding rods stating their properties, compositions, and uses Differentiate between welding and cutting torches 2.8 Explain how to derived oxy-acetylene welding process: oxidizing flame, carbonising flame, and neutral flame 2.9 State the functions of backing bars and strips	activities in 2.5 to 2.9. List different welding methods, and emphasise the functions of backing bars and strips. Prepare detailed notes. Carbide to Posters and brochures brochures. Set of we welding equipment well equipment	conventional symbols for the welded joints, e.g. butt joint, fillet joint and lap joint. Prepare plate surfaces for the following welding joints and tack weld i. Butt joints, ii. Filet joint iii. Lap joint Weld metals together in down-hand or flat position Wemonstrate simple	sketches indicating the conventional symbols for the welded joints, e.g. butt joint, fillet joint and lap joint. Guide the student to Prepare plate surfaces for the following welding joints and tack weld i. Butt joints, ii. filet joint iii. Lap joint Guide the student to Weld metals together in downhand or flat position Guide the student to Demonstrate simple processes of gas welding with or without filler Guide the student to Identify different welding rods and enumerate their properties composition and uses Guide the student to Guide the student to Identify different welding rods and enumerate their properties Composition and uses Guide the student to

	2.10. Explain propane welding		Propane torch and egulator	welding and cutting torches Demonstrate student to carry out on how to make propane welding	Identify convectional welding symbols and preparation of plate surfaces for carrying out various joint e.g butt and fillet joints Guide the student to Identify and differentiate between welding and cutting tourches Guide student to carry out on how to make propane welding	carryout welding of different metals Explain simple
	Compared Objective 2.0. I	In decretary delta Ducassa et	f Many factours and S4	and as of Orwigon and Acatulan	and Associated Softer	processes of propane welding.
		Inderstand the Process of Measures.	i Manufacture and St	orage of Oxygen and Acetylen	e and Associated Safety	
10	3.1 Explain the methods of manufacture and storage of oxygen and acetylene3.2 Explain the principal	3.4 List the methods of manufacture and storage of oxygen and acetylene3.5 Discuss the principal	_	 Identify the difference between the equipment for oxygen and acetylene Identify the difference 	Guide the student to Identify the difference between the equipment for oxygen and	Explain the methods of manufacture and storage of oxygen and acetylene.
	components of manufacture of oxygen and acetylene gas (carbide) 3.3 State the safety	manufacture oxygen and acetylen gas (carbide) 3.6 Explain the safety	of of of one	between oxygen and acetylene equipment; and emphasise all safety precaution during handling, storage, assembly and use of	identify the difference between oxygen and acetylene	Explain the principal components of manufacture of oxygen and acetylene gas (carbide)
	precautions: a. during handling	precautions: d. during handling	5	oxygen and acetylene. Visitation trip to	equipment; and emphasise all safety	State the safety precautions:

	b. during storagec. During assembly and use.	e. during storage During assembly and use		Industrial Gas manufacturing companies	precaution during handling, storage, assembly and use of oxygen and acetylene. Guide the student in Visitation trip to Industrial Gas manufacturing companies	 during handling during storage During assembly and use.
11-12	General Objective 4.0: As 4.1 State the functions of the components, viz a. regulators b. blow-pipe c. nozzles d. Hoses, etc. 4.2 explain the Assemble oxy-acetylene welding equipment 4.3 Explain the Positioning and securing of the acetylene welding cylinders. 4.4 Explain oxy-acetylene welding on any materials applying left ward and rightward techniques 4.5 Explain Testing the completely assembled equipment for leakages	Prepare detailed notes for the students to copy after explaining the activities	 Silver solder Brazing welding rods Bend bolt Tapping hammer Brazing spectacle Flux Bronze materials Filler rods Gas – oxyacetylene Safety posters 	Identify functions of the various components, viz a. regulators b. blow-pipe c. nozzles d. Hoses, etc. Assemble oxy-acetylene welding equipment Position and secure the acetylene welding cylinders Clean the outlet of cylinder of foreign body and fix on the pressure regulators Identify the correct hose pipes and fixing them on to pressure regulators Fix on the welding blow pipe to the hose pipe and attaching correct nozzle Carry out oxy-acetylene	■ Guide the student to Identify functions of the various components, viz e. regulators f. blow-pipe g. nozzles h. Hoses, etc. ■ Guide the student to Assemble oxyacetylene welding equipment ■ Guide the student to Position and secure the acetylene welding cylinders ■ Guide the student to Clean the outlet of cylinder of foreign body and fix on the pressure regulators ■ Guide the student to Identify the correct	State the functions of the components, viz regulators blow-pipe nozzles Hoses, etc. explain the Assemble oxy-acetylene welding equipment Explain the Positioning and securing of the acetylene welding cylinders. Project: carryout oxy-acetylene welding on any materials applying left ward and rightward

				materials applying left ward and rightward techniques Test the completely assembled equipment for leakages using soapy water	Guide the student to Fix on the welding	Carryout Testing the completely assembled equipment for leakages
			ciple of Brazing an	d Bronze welding and use thes		s to a high degree of
13-15	 5.1 Define soldering and sealing process. 5.2 Explain the relationship and differences between brazing/silver soldering and bronze welding 5.3 State the composition of the types of fluxes and filler rods used for brazing and bronze welding 	 Explain soldering and sealing materials Explain difference between silver soldering and bronze welding and demonstrates how to obtain suitable flames for brazing and bronze welding Explain the purpose of flux and enumerate the 	 Oxy-acetylene equipment Brazing lamp. Soldering mate. Magnifying glasses. Soldering preheaters 	 Identify soldering material and equipment. Perform soldering and sealing process appropriately. Carryout clearing process of soldering and sealing areas. Light a flame necessary for successful brazing and bronze welding Prepare metal/edges for brazing 	Identify soldering material and equipment. Guide the student to perform soldering and sealing process appropriately. Guide the student to Carryout clearing process of soldering and sealing areas.	Define soldering and explain sealing process. Explain the relationship and differences between brazing/silver soldering and bronze welding State the composition of the types of fluxes

5.4 Explain the importance of using bronze welding for the welding of dissimilar metals; e.g. Copper and steel, cast iron and copper and galvanized materials	different various types of fluxes and filler rods used for brazing and bronze welding Explain the importance of bronze welding for successful welding of dissimilar metals; e.g. copper and steel, cast iron and copper, and galvanize materials. Prepares notes for the students.	fluxes, (paste and powder type). Pipe expander Abrasive papers, taping hammer, bend bolt, etc. Copper plates or rod Cast iron plates Galvanised sheet Steel plates/rod Safety materials	 Braze joints using oxyacetylene flame/brazing lamp, observing necessary safety precautions Prepare joints for bronze welding e.g. bell mouth, branch joints, joint etc. Carry out bronze welding on prepared joints using slightly oxidizing flame as appropriate and observing necessary safety precautions. Demonstrate the method of preparing metal for brazing and carryout brazing joint using oxyacetylene flame or brazing lamp Observe necessary safety precautions Prepare the following bronze welding joint — bell mouth, branch joint, etc Set slightly oxidising flame and proceed to carry out bronze welding on prepared welding joint, observing necessary safety precautions. 	Light a flame necessary for successful brazing and bronze welding Guide the student to Prepare metal/edges for brazing Guide the student to Braze joints using oxy-acetylene flame/brazing lamp, observing necessary safety precautions Guide the student to Prepare joints for bronze welding e.g. bell mouth, branch joints, joint etc. Guide the student to carry out bronze welding on prepared joints using slightly oxidizing flame as appropriate and observing necessary safety precautions. Guide the student to Demonstrate the method of preparing metal for brazing and carryout brazing joint using oxy-acetylene flame or brazing lamp Guide the student to	and filler rods used for brazing and bronze welding Project: carryout bronze welding and the welding of dissimilar metals; e.g. Copper and steel, cast iron and copper and galvanized materials
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16-18	 6.1 Explain the different between ferrous and non-ferrous metals 6.2 State the properties and composition of fluxes used for welding non-ferrous metals 6.3 Explain the effect of 	 Explain the different between ferrous and non-ferrous metals Explain the properties and composition of fluxes used for welding non-ferrous metals 	 Oxy- acetylene equipment Brazing lamp Brazing rod, fluxes, (paste and powder 	on-ferrous and ferrous Metals Identify and state the compositions/mechanica l properties of – Brass, Bronze, and stainless steel Prepare non-ferrous materials for welding – emphasising suitable fluxes, composition and properties	Guide student to Identify and state the compositions/mech anical properties of Brass, Bronze, and stainless steel Guide student to Identify Prepare	State the principles and applications of fuel-gas cutting process e.g. a. Manual b. Machine List the fuel and gases used in oxyfuel cutting:
			'A.			, ,
19-20	composition and state the mechanical properties of the	together i.e. Electrolytic corrosion.	Abrasive papersTaping	welding of bronze components Identify the following	emphasising suitable fluxes, composition and	d. coal gas, etc State the advantages
	above-named non- ferrous metals. Mechanical properties	Prepare detailed notes for the students.	hammer, bend bolt, etc.	non-ferrous metals: a. Copper b. Aluminium	properties. Guide student to Identify	and disadvantages of using the above mentioned, fuel-

to include:	■ Duones slate	a Proce	Domonstrata the	gagag for over fuel
to include:	Bronze plateBronze	c. Brassd. Bronze, etc.	Demonstrate the	gases for oxy-fuel
a. Ductility	DIOILC	*	process of	cutting operations,
b. Malleability	plates	 Emphasise the properties 	preparation and	
Hardness; etc	• Stainless	of stainless steel and	welding of bronze	
	Steel	show the technique and	components	
	Materials	material for a successful	 Guide student to 	
	Coppers	welding	Identify the	
	Materials	 Describe the composition 	following non-	
	Aluminium	and state the mechanical	ferrous metals:	
	Materials	properties of the above-	e. Copper	
	Various	named non-ferrous	f. Aluminium	
	types of	metals. Mechanical	g. Brass	
	Welding	properties to include:	h. Bronze, etc.	
	rods	c. Ductility	Emphasise the	
	Safety	d. Malleability	properties of	
	Posters	Hardness; etc	stainless steel and	
	Safety	 Prepare and weld non- 	show the technique	
	materials	ferrous metals using	and material for a	
		appropriate fluxes	successful welding	
		Prepare bronze	 Guide student to 	
		components for welding,	Identify Prepare and	
		avoiding sharp edges and	weld non-ferrous	
		weld to specification.	metals using	
		Identify and state the	appropriate fluxes	
		type, composition and	Guide student to	
		properties of stainless	Identify Prepare	
		steels used in metal	bronze components	
		work.	for welding,	
			O.	
		1 repaire stainless steel	avoiding sharp edges	
		components for welding	and weld to	
		 Weld stainless steel 	specification.	
		components using	 Guide student to 	
		appropriate welding rods,	Identify the type,	
		techniques and observing	composition and	
		safety precautions.	properties of	
			stainless steels used	

	General Objective 7.0:	Inderstanding and Apply f	he Fuel Gas Cuttin	g Metals to a Given Specificati	in metal work. Guide student to Identify Prepare stainless steel components for welding Guide student to Identify Weld stainless steel components using appropriate welding rods, techniques and observing safety precautions.	
21	7.1 State the principles and applications of fuel-gas cutting process e.g. c. Manual d. Machine 7.2 Describe fuel and gases used in oxy-fuel cutting: acetylene propane butane coal gas, etc.	 Explain principles behind fuel-gas cutting and state the different methods of cutting Prepare detailed notes. Explain various fuel gases used in oxy-fuel cutting: acetylene propane butane coal gas, etc. 	 Oxy-fuel cutting equipment Colour code for different fuel-Gases PPE. pictures and video 	 Demonstrate the Identifying the different fuel gases used in oxyfuel cutting and explain their advantages and disadvantages. Demonstrate the Identifying manual and machine cutting equipment. Identify the advantages and 	Guide student to Identify the different fuel gases used in oxy-fuel cutting and explain their advantages and disadvantages. Guide student to Identify manual and machine cutting equipment.	Explain the principles and applications of fuelgas cutting process e.g. Manual Machine Explain the fuel and gases used in oxyfuel cutting: acetylene propane butane coal gas, etc.
	7.3 State the advantages and disadvantages of using the above mentioned, fuel-gases for oxy-fuel cutting	explain the advantages and disadvantages of using the above mentioned, fuel-gases for oxy-fuel cutting		disadvantages of using the above mentioned, fuel-gases for oxy-fuel cutting operations,	Guide student to State the advantages and disadvantages of using the above mentioned, fuel-gases for oxy-fuel	mention some of the advantages and disadvantages of using the above

	operations,	operations,			cutting operations,	mentioned, fuel- gases for oxy-fuel cutting operations,
	General Objective 8.0: K	now the various Welding De	efects and Rectify T	Them. Year 3, Term 2		
22-24	8.1 Describe welded joints defects by the known methods e.g. a. non-destructive test b. destructive test 8.2 Describe how to Rectify welded joint defects enumerated above 8.3 State the main causes of defects in welded joints.	 Explain and demonstrate method of non destructive and destructive testing of welded joints Demonstrate how to rectify the enumerated defect State and explain the causes of defect in welded joints. Prepare detailed notes for the students. Assess the students. 	 Hacksaw File Table Vice Gamma ray Or ex-ray machine Etching fluid Hammer 	Identify welded joints defects by the known methods e.g. c. non-destructive test d. destructive test Rectify the welded joint defects enumerated above. identify and explain the causes of defect in welded joints Demonstrate storage of oxygen and Acetylene gas using Calcium carbide and electrolysis of water. Carryout Positing, assembling and test gas welding equipment ready for welding operation. Carryout Preparation of plate surfaces for the following welding joint and Tack and weld a. Butt joint b. fillet joint c. Lap joint	Identify welded joints defects by the known methods e.g. a. non-destructive test b. destructive test Guide the student to rectify the welded joint defects enumerated above. Guide the student identify and explain the causes of defect in welded joints. Guide the student in storage of oxygen and Acetylene gas using Calcium carbide and electrolysis of water. Guide student to Position, assemble and test gas welding equipment ready for welding operation. Support the learners in the Preparation of plate surfaces for the	Mention some welded joints defects project: Rectify welded joint defects enumerated above State the main causes of defects in welded joints.

	Prepare joints for bronze welding e.g. bell mouth branch joint, V	following welding joint and Tack and weld a. Butt joint b. fillet joint c. Lap joint Prepare joints for
	joint, V	bronze welding e.g.
	J	bell mouth branch
		joint, V joint.

PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING

COURSE: SANITATION AND DRAINAGE I COURSE CODE CPF 15

CONTACT HOURS: 3HRS/WEEK

GOAL: The module is designed to provide the trainee with the knowledge and skills to install, test and maintain sanitary and

drainage systems in a building.

GENERAL OBJECTIVES: On completion of this module, the trainee should be able to: -

Understand the principles of sanitation in buildings, their classification and differentiate various types of sanitary appliances and properties of materials used in setting out appliances in the building.

- Install sanitary appliances and test the system for leakages, security, efficiency, etc.
- 3 Understand the functions of traps used in sanitary appliances and fix traps in sanitary system.
- 4 Understand the methods and techniques of installing waste and soil pipes above ground level.
- 5 Understand the basic principles of good drainage, the layout of simple drainage system and the properties of materials used.
- 6 Understand the purpose of septic tank and soak-away pit and their construction in buildings
- 7 Carry out connections of the drainage system to cesspool.
- 8 Understand the principles of environmental sanitation and its application to the installation and test of a surface drainage system.

PRACTICAL COMPETENCE: On completion of this module, the trainee should be able to: -

- 1. Select and site sanitary appliances in different types of building.
- 2. Fix sanitary appliances and test them for leakages, security and efficiency.
- 3. Fix traps to the sanitary systems and test for efficiency.
- 4. Install and test soil and waste pipes above ground level.
- 5. Select and determine sizes of drain pipes
- 6. Carry out connections of drainage systems to septic tank and soak-away pits.
- 7. Carry out roof drainage and weathering
- 8. Join appropriate component and connect surface drainage to public sewer or soak-away.

PROGRAMME: NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING							
Course:	C	ourse Code: CPF 15			Contact Hour	rs 3hrs/week	
SANITA	TION						
AND DR	RAINAGE						
Course S	Course Specification: Theoretical Practical Contents						
WEEK		ve: 1.0 Understand th					
	Types of Sanita	ry Appliances and Prop	erties of Materials u	ised in setting out Appl	iances in the Buildin	ng. Year 2, Term 1	
	Specific	Teachers Activities	Resources	Specific Learning	Teachers	Evaluation	
	Learning			Outcome	Activities		
	Outcome						

1-8	1.1 Explain the Principles of Sanitation in buildings 1.2 List types of sanitary fittings. E.g soil (W.C. Bidet Slop Sink) Waste appliances (Wash Hand Basin, Bath, Sink) 1.3 State the properties of the different materials used for the manufacture of waste and soil appliances 1.4 Explain the sizes of the sanitary appliances and various fixing levels	•	Explain the process of manufacturing appliances (practical) Explain installation principles of sanitary appliances Prepare detailed notes for the students.	Chalkboard Lesson plan Manufacturer Brochures Model of appliance on display Tools – spirit level, cold chisel, rawl plugging, trowel, hammer, wrenches, plumbers' mait or tangit gum Sanitary appliances P.V.C. – soil and waste pipes Supply pipes.	•	Identify various appliances and analyse their materials of manufacture Sketch, label and dimension, soil and waste appliances, etc. Select the materials and describe the process used for the manufacture of soil and waste appliances Select and site sanitary appliances in different types of building Select the various sizes of pipes suitable for supplies and wastes of sanitary appliances to specification	•	Guide the student to Identify various appliances and analyse their materials of manufacture Guide the student to Sketch, label and dimension, soil and waste appliances, etc. Guide the student to Select the materials and describe the process used for the manufacture of soil and waste appliances Guide the student to Select and site sanitary appliances Guide the student to Select and site sanitary appliances in different types of building Guide the student to Select the various sizes of pipes	State the Principles of Sanitation in buildings. List types of sanitary fittings. E.g soil (W.C. Bidet Slop Sink) Waste appliances (Wash Hand Basin, Bath, Sink) State the properties of the different materials used for the manufacture of waste and soil appliances. Project carryout setting out of waste appliances

suitable for

General Objective Term 1 3.1 Differentiate	Discuss various Various	Sketch and	Guide the student to Assemble components and proceed to install sanitary appliances ances and fix Traps in sanitary System. Year 2, Guide the List the types of traps and
the types of traps and their uses – bottle trap, running trap, 'P' and 'S' trap, etc 3.2 Explain the functions of the water seals in traps. 3.3 Explain the causes of unsealing of traps and their remedies.	traps and understand their differences. Define water seal and explain the functions of it in traps. Outline the causes of unseal of traps Prepare detailed notes for the students. traps e.g. Bottle trap, Running trap, 'S' trap, 'P' trap on display Tools General Welding Tools	describe different types of traps Demonstrate the positioning and fixing of traps, and carry out their test to ensure efficiency. Fix traps to the sanitary systems and test for efficiency.	student to Sketch and describe different types of traps Guide the student to demonstrate the positioning and fixing of traps, and carry out their test to ensure efficiency. Guide the student to demonstrate the positioning and fixing of traps, and carry out their test to ensure efficiency. Guide the student to Fix traps to the sanitary systems and test for efficiency

	General Objective	e 4.0: Know the Meth	ods and Techniques	s of Installing Waste an	d Soil Pipes above	Ground level. Year 2,
	Term 1		•	G	•	,
9-11	4.1 List the types of soil and waste appliances. 4.2 Explain the Principles and arrangement of soil waste pipes above ground e.g. (one pipe, two pipe and single stack systems). 4.3 State the materials used for and the sizes of waste and soil pipes.	 Explain the principles that govern the arrangement of piping under one pipe, two pipes and single stack system. List the materials for soil and waste installation and enumerate their correct (sizing) sizes. Prepare detailed notes for the students. 	 Sample of various soil and waste pipes Tools required for waste and soil pipe Suitable testing media for the installation to be assembled. 	 Demonstrate Selecting the various types of soil and waste appliances Identify pipes that are suitable for use in soil and waste installations Demonstrate Installing and test soil and waste pipes above ground level. 	 Guide the student to Select the various types of soil and waste appliances Guide the student to Identify pipes that are suitable for use in soil and waste installations Guide the student to Install and test soil and waste pipes above ground level. 	Enumerate the types of soil and waste appliances. Explain the Principles and arrangement of soil waste pipes above ground e.g. (one pipe, two pipe and single stack systems). State the materials used for and the sizes of waste and soil pipes. Project: Installing waste pipes above ground level. and test soil
	General Objective	e 5.0: Understand the	basic Principles of	Good Drainage, the Lay	yout of Simple Drai	nage System and the
	-	terials Used. Year 2, To				
11-14	5.1 State the basic principles of good drainage system.5.2 Explain the	 Explain basic principle, regulation of a good drainage system. Explain the types of 	 Suitable (materials) pipes and fittings for above and underground drainage. 	 Select and determine sizes of drain pipes. Draw simple drainage layout and 	• Guide student in Selecting and determine sizes of drain pipes.	State the basic principles of good drainage system. Mention the main regulation with regard to domestic drainage.
	main provisions	drainage systemPrepare detailed	Tools required – As stated above	sketch drainage pipe	Guide student to	list the types of drainage systems.

of the	notes for the	suitable for		joints, man		draw simple	
building	students.	drainage		holes, etc.		drainage	State the properties of and
regulation	students.	includes; diggers,		Put up a		layout and	the materials used for
with regard	Explain factors	Shovels, Cement,	_	simple		sketch	drainage system.
to domestic	to be considered	etc.		drainage		drainage	dramage system.
		PPE		•		0	Explain the metric units
drainage.	for designing,			layout,		pipe joints,	Mention factors to be
5.3 State the	layout and	Handout		stating the		man holes,	
types of	sizing of a	Video and		correct sizes	_	etc.	considered for designing,
drainage	drainage system	pictures		of pipes used.	•	Guide	drainage system
systems i.e	below ground	Regulations	•	Apply the		student to	
above	drainage system	/bylaws		main		put up a	
ground and	i.e. excavation,			provisions of		simple	
under -	gradients			the building		drainage	
ground	location of the			regulation		layout,	
5.4 State the	sewer and			with regard		stating the	
properties of	connection,			to domestic		correct sizes	
and the	Access points			drainage		of pipes	
materials	etc.			installation.		used.	
used for					•	Guide	
drainage			•	Put up simple		student to	
system, i.e.				sketches of		make	
cast iron				drain pipe		simple	
glazed				joints and		sketches of	
stone-ware				suitable		drain pipe	
and P.V.C.,				drainage		joints and	
etc.				interceptions.		suitable	
5.5 Explain the			•	Enumerate		drainage	
metric units				standard		interception	
of				metric units		s.	
measurement				used in below			
use in below			1	ground	•	Guide student	
ground			1	drainage		in carrying	
drainage.			1	system i.e.		out	
5.6 Mention			1	length: millimetres		measurement	
factors to be				(mm), Area:		using	
considered			1	meters square		standard	
for				meters square		metric units	

designing, drainage system	(m2), Volume: cubic meter (m3), Flow rate: litres/minutes (L/m). Identify different diameters of size of pipes use in below ground drainage system. I.e. 40mm, 50mm, 110mm, etc. Identify plan or specifications for the dwelling of building for designing the layout and sizing of a below ground drainage system. 3.	used in below ground drainage system i.e. length: millimetres (mm), Area: meters square (m2), Volume: cubic meter (m3), Flow rate: litres/minutes (L/m). Guide the student in identifying the different diameters of size of pipes use in below ground drainage system. I.e. 40mm, 50mm, 110mm, etc.	
		student in Identifying the plan or specificatio ns for the dwelling of building for designing	

					the layout and sizing of a below ground drainage system. 3.	
		5.0: Understand the Pu	urpose of Septic T	ank and soak-away pit	and their Construc	tion in buildings. Year 2,
14.15	Term 2	1. 1), i	X1	G : 1	
14-17	6.1 State the purpose of septic tank and soakaway drainage system. 6.2 State the different types of septic tank and soakaway drainage system. 6.3 Explain the principles of constructing septic tanks and soakaway drainage system.	explain the purpose of septic tank and soak-away drainage Explain the principles of construction and the operation of septic tank and soak-away drainage system. Explain the different septic tank and soak-away drainage system. Draw to scale	Brochures All normal tools needed for drainage installation as above Visitation to mini-private septic-tank system	 Identify installation code for below ground drainage pipes and fittings. Explain the function of manufacturer's pipes and fittings specification for below ground drainage. Identify the procedures of below ground drainage pipes and fittings installation government 	Guide the student to State the purpose of septic tank and soakaway drainage system. Guide the student to explain the principles of constructing septic tanks and soakaway drainage system. Guide the student to explain the principles of constructing septic tanks and soakaway drainage system. Guide the student to	Explain the purpose of septic tank and soak-away drainage system. Explain the different types of septic tank and soak-away drainage system. Explain the principles of constructing septic tanks and soak-away drainage system. Draw a standard septic tank of domestic dwelling. Carry out connections of drainage systems to septic tank and soak-away drainage system

away	the simple	Flip chart	approval	make	list the importance of
drainage	layout of	Inponut	Explain safe and	standard	ventilation in septic tanks.
system.	standard septic		productive	sketches	ventuation in septic tanks.
6.4 Draw a	tank and soak-		manners of	septic tank of	Explain the factors that
standard	away drainage		excavation	domestic	govern the choice of type
septic tank	system for a		trenching and	dwelling.	and size of soak away
of domestic	domestic		back filling of	Guide the	pits/septic tanks
dwelling.	building.		below ground	student to	pits/septic tanks
6.5 Choose the	Determine the		drainage pipes	choose	
	correct method		and fittings	various	
recommend			C		
ed sizes of	of sizing septic		relevant to the	recommended	
septic tank	tank and soak-	_	safety standard.	sizes of septic	
and soak-	away drainage	•	Discuss reasons	tank and	
away for	system for		that below	soak-away for	
building.	various		ground drainage	building.	
6.6 Carry out	buildings.		pipes and	• Guide the	
connections	(practical)		fittings	student to	
of drainage	Carry out		excavation must	Carry out	
systems to	drainage layout		be mark-out,	connections	
septic tank	and connection		trench width and	of drainage	
and soak-	to septic tank		depth (cover),	systems to	
away	and soak-away		and bedding	septic tank	
drainage	drainage		must be	and soak-	
system	system.		consider.	away	
6.7 State the	 Determine the 	•	Carry out	drainage	
importance	different types		levelling and	system	
of	of soak-away		determining of	■ Guide the	
ventilation	pit needed for		the relevant	student to	
in septic	various type of		gradients in	State the	
tanks.	soil.		below ground	importance of	
6.8 Select the	 Prepare detailed 		pipes and fitting	ventilation in	
appropriate	notes for the		laying.	septic tanks.	
types of	students.	•	 List factors to 	■ Guide the	
soak-away	Assess the		consider in	student to	
pit and its	students.		below ground	select the	
construction			pipes and	appropriate	

	for different soils.				fittings, laying trench according		types of soak- away pit	
	6.9 Explain the				to general rules.		construction	
	factors that			-	Identify methods		for various	
	govern the				of joining below		soils.	
	choice of				ground drainage	•	Guide the	
	type and				pipes.		student to	
	size of soak			-	State the		Explain the	
	away				procedures of		factors that	
	pits/septic				joining Twin		govern the	
	tanks				wall pipes in		choice of type	
					below ground		and size of	
					drainage pipe.		soak away	
				•	Use lubricant,		pits/septic	
					tape rule after		tanks	
					chamfered and			
					of the pipe to			
					join twin wall			
					and solid wall			
					pipes with			
					rubber ring			
					joints of below			
					ground drainage			
~		. ~			installation.	L		
General	Objective 7.0: Ca	arry out Connections of	of the Drainage Syst	em t	o Cesspool. Year 2	, Tei	rm 2	
17-20	7.1 State the	Explain the	• All	-	Draw to scale a		 Guide the 	List the purpose of a
	purpose of a	purpose of a	Construction		standard		student to	cesspool – drainage
	cesspool –	cesspool –	Tools as		cesspool		state the	system.
	drainage	drainage	above.		drainage system		purpose	
	system.	system.	PPE		for domestic		of a	List the requirements for
	7.2 State the		Pictures and		dwellings.		cesspool	the location of a cesspool.
	requirement	Explain the	video of	•	Construct a		_	
	s for the	principle	connection		standard		drainage	
	location of a	involved in	of cesspool		cesspool		system.	
	cesspool.	construction of	Flip chart		drainage system		Guide the	mention the principle of
	7.3 Explain the	a cesspool	 Sketches 		for domestic		student to	constructing a cesspool

principle of constructing a cesspool drainage system.	 drainage system Explain the proper requirement for the location of a cesspool. Prepare detailed notes for the students. 	Regulation /byelaws	 dwellings. Draw to scale a standard cesspool system Demonstrate the construction of a standard cesspool drainage system for domestic dwellings. 	State the requirements for the location of a cesspool. Guide the student to explain the principle of constructing a cesspool drainage system. drainage system
				 Guide the student in the constructi on of a standard cesspool drainage system for domestic dwellings Guide the learner to draw to scale a

					standard cesspool drainage system for domestic dwellings	
General				l Sanitation and its Ap	plication to the Inst	allation and Tests of a
20-24	8.1 State the importance of environment al sanitation. 8.2 List the materials used in surface drainage and state their properties 8.3 Explain Fabrication of common supports that can be used for pipe and gutter 8.4 Explain installation of simple	Explain the importance of environmental sanitation. Describe the materials used in surface drainage and state their properties Demonstrate Fabrication of common supports that can be used for pipe and gutter Demonstrate installation of simple roof drainage Explain support for pipes and gutters for collecting rain	 Aluminium P.V.C. Galvanise iron Flat bar Screws and; All common tools as listed above. PPE Flip chart Handout Video and pictures Projectors White board markers 	 Fabricate common supports that can be used for pipe and gutter and guide students to do same. Carryout installation of simple roof drainage Manufacture support for pipes and gutters for collecting rain water Carry out roof drainage and weathering. Make sketches showing half round, box, valley and ogee gutters. 	 Guide the student to Fabricate common supports that can be used for pipe and gutter and guide students to do same. Guide the student to Carryout installation of simple roof drainage Guide the student to Manufacture support for pipes and gutters for collecting 	Mention some of the importance of environmental sanitation. List some of the materials used in surface drainage and state their properties Mention common supports that can be used for pipe and gutter Carryout installation of simple roof drainage Describe support for pipes and gutters for collecting rain water Explain roof drainage and weathering.

roof drainage 8.5 Describe support for pipes and gutters for collecting rain water 8.6 Explain roof drainage and weathering. 8.7 Make sketches showing half round, box, valley and ogee gutters. 8.8 Describe appropriate component for connecting surface drainage to public sewer or soak- away	 Water Describe roof drainage and weathering. Demonstrate sketches showing half round, box, valley and ogee gutters. Explain appropriate component for connecting surface drainage to public sewer or soak-away Explain and prepare notes accordingly. 	Join appropriate component and connect surface drainage to public sewer or soak-away. (Depending on the locality).	student to carry out oge roof drainage and List weathering. Con Guide the drain	ke sketches showing f round, box, valley and se gutters. t component for anecting surface inage to public sewer or k-away
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ADVANCED NATIONAL TECHNICAL CERTIFICATE

IN

PLUMBING AND PIPE FITTING

PROGRAMME: ADVANCED NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING

COURSE: HOT AND COLD-WATER SERVICES, HEATING AND VENTILATION,

COURSE CODE: CPF 20 CONTACT: 7HRS/WEEK

GOAL: The module is designed to provide the trainee with the knowledge and skills to design, execute and maintain hot and cold water

Services and storage to buildings and carry out all required pipe fittings.

GENERAL OBJECTIVES: On completion of this module, the trainee should be able to: -

1. Plan and design various hot and cold-water system for both domestic and industrial purposes in accordance with prevailing regulations and carry out installations and repairs.

- 2. Understand the method of selecting pumps for water supply purposes.
- 3. Understand the economic use of water and the installation of water meter for domestic and industrial purposes.
- 4. Understand and demonstrate the causes and prevention of water pollution.
- 5. Understand the Types and demonstrate the uses Of Heating Installations.
- 6. Understand the uses of steam calorifiers for heating water.
- 7. Understand the uses and types of space heaters and install it where necessary.
- 8. Understand the principles of solar heating system and carry out its installations.
- 9. Understand the operational principles of air conditioners and install air cool engine.

PRACTICAL COMPETENCE On completion of this course, the trainee should be able to: -

- 1. Carry out complete installation of a hot water supply system to specification.
- 2. Carry out elementary design of a scheme of water supply to multi-storey buildings and estimate of water consumption requirement for housing estate.
- 3. Carry out meter reading and costing.
- 4. Dis-infect polluted cold water installation system.
- 5. Select the appropriate valves used with calorifiers and their operational principles.
- 6. Carry out the installation of space heaters taking into consideration all necessary safety precautions associated with the installation and use of space heaters.
- 7. Select equipment, materials, and fittings and design a simple scheme for air-conditioning installation.

PROG	RAMME: ADVANCED NA	ATIONAL TECHNICA	L CERTIFICATE	IN PLUMBING AND PIF	PE FITTING	
	: HOT AND COLD-	Course Code: CPF	20		Contact Hou	rs 7hrs.week
	CRSERVICES, HEATING					
	NTILATION TO A 1 A			D 11 1 C 1 1		
	Specification: Theoretical	10 1 1		Practical Contents		7 1/1
Week	l •	C		ystems for both domestic a	and industrial purposes in ac	cordance with
	prevailing regulations and		•	C:0:- I:	TD 1 A -4!!4!	E14'
	Specific Learning Outcome	Teachers Activities	Resources	Specific Learning Outcome	Teachers Activities	Evaluation
	1.1 State the purpose of	 Discuss all the 	Chalkboard	Carryout service	Guide the student to	Explain indirect hot
	service installations to	activities in 1.1	CharkboardTextbooks		Guide the student to carryout all the activities in	water and heating
	domestic and			installations to domestic and	1.1 to 1.6	C
	industrial buildings.	to 1.6 and prepare detailed	DrawingBoard and	industrial buildings.	1.1 to 1.0	system.
	1.2 Explain the average	notes	equipment	Estimate the average		State the principles
	daily water	accordingly.	Computer	daily water		and the uses of mixing
	consumption	accordingly.	with	consumption		valves
	requirements for		appropriate	requirements for		varves
	different buildings.		CAD	different buildings.		Project; Carry out
1-5	different buildings.		programme	Carry out simple		complete installation
1 3	1.3 Explain the		(software	calculation of cold-		of a hot and cold
	installation to		and hardware	water pipe sizing		water supply system
	domestic, commercial		 Sample of 	using appropriate		to specification.
	and industrial		water heater	formulae and tables.		Project ; Carry out
	buildings from a		Valves	Plan and design		complete installation
	working drawing.		Samples of	installation scheme		of ventilation and
	1.4 Explain cylinder tank		Hot water	completely.		heating system to
	system of hot water		component	 Prepare schedule of 		specification
	supply.		 Ventilation 	materials and		
	1.5 Explain indirect hot		and heating	fittings required for		
	water and heating		system	particular		
	system.			installations.		
	1.6 State the principles			Carry out		
	and the uses of mixing			installation to		
	valves			domestic,		
				commercial and		

			industrial buildings from a working drawing. Design indirect hot water system Design cylinder tank system of hot water supply. Design indirect hot water and heating system. Identify the principles and the uses of mixing valves Select the appropriate type of boiler for a particular installation. E.g. material for manufacture rating, etc.		
			9		
	General Objective 2.0: Understand the met	d of selecting pumps	T		
	for water supply purposes				*
6-10	2.1 Review previous knowledge on the operation of pumps 2.2 List the principles of centrifugal	Charts and brochuresSample of Centrifugal	 Carry out simple calculations on pumps sizing and discharge using 	 Guide the student to Carry out simple calculations on pumps sizing and discharge 	List the principles of operation of centrifugal pumps
0-10	operation of centrifugal pumps Explain 2.3 State the need for and calculations	pump • Submersible	appropriate formulae Carry out	using appropriate formulae	Mention some the factors to be considered for

	provision of automatic controls for pumps. 2.4 Explain the factors to be considered for selecting different types of pumps	pump sizing and discharge using appropriate formulae Discuss elementary design of a scheme of water supply to a multistorey building. Discuss the factors to be considered for selecting different types of pumps		Booster pump Plunger pump Axial flow pumps diaphragm pump hand pump Calculator Drawing equipment PPE Video and pictures	elementary design of a scheme of water supply to multi-storey buildings Carry out the estimate of water consumption requirement for housing estate. Carryout selection of pumps	Carry out elementary design of a scheme of water supply to multistorey buildings Guide the student to carry out the estimate of water consumption requirement for housing estate. Guide the student to Carryout selection of pumps
	•	Understand the econom Purposes.	nic use	e of water and	the installation of water n	neter for domestic and industrial
11-12	 3.1 State the causes of water wastage a. Leakage b. Defective fitting c. Personal negligence d. Rust e. burst pipe 3.2 State the appropriate remedies 3.1 3.3 Explain the purpose of installing water meters 3.4 Select the appropriate type of water meters for a scheme and 	Explain the causes of water wastage Leakage Defective fitting Personal negligence Rust Burst pipe Explain appropriate measures to remedy each cause. Explains the purpose of water meters		Charts and brochures. Sample of water meter Installation tools Testing Bay	 Check the causes of water wastage Leakage Defective fitting Personal negligence Rust burst pipe Carryout the appropriate remedies. Carryout installation of water meters. Select appropriate type of water meters for a scheme 	Guide the student to carry out all the activities in 3.1 to 3.5 Defective fitting Personal negligence Rust burst pipe State the appropriate remedies 3.1 Explain the following causes of water wastage Leakage Defective fitting Personal negligence Rust burst pipe State the appropriate remedies 3.1 Explain the purpose of installing water meters List type of water meters for a scheme

	carry out its installation 3.5 Explain meter reading and costing. General Objective 4.0: Un	and list the different types. Discuses suitable setting positions of water meters and to learn how to read and cost water meters. Demonstrate and explain all the activities from 3.1-3.5	rate the Causes and	Prov	and carry out its installation. Carry out meter reading and costing.	ution	n	and carry out its installation Project :installation of water meter
13-17	 4.1 State the effects of pollution, Dis-infect polluted on cold water installation system. 4.2 State the effects of such Remedies 4.3 Explain the dis-infection of a polluted cold-water installation. 		 Chalkboard and charts Disinfecting chemicals Water Pollutant Nose Mask Hand gloves PPE Test Lab etc. 	•	Check the sources of pollution e.g. Burst pipes and Défective valves, etc. Carry out the disinfection of a polluted cold-water installation.		Guide student to the students to carry out activities 4.1, 4.2 and 4.3 and provide notes.	State the effects of pollution Disinfect polluted cold water installation system. State the effects of such Remedies Explain the disinfection of a polluted coldwater installation.
	General Objective 5.0: U	Inderstand the Types a	nd demonstrate the	uses	Of Heating Installati	ons		
18-21	5.1 State the importance of hot water heating system.5.2 Define the terms used in heating system e.g.	 Explain and prepare notes for 5.1 to 5.6 Group discussion with 	Drawing equipmentSample of suitable pump for a	•	Identify the basic requirements needed when designing hot water heating installation	•	Guide the student to identify the basic requirements needed when designing hot water heating	State the importance of hot water heating system. Define the terms used

	5.5	latent heat, circulating head, index radiator, friction head, etc. State the basic information needed when designing a hot water heating installation Explain the difference between, single and two pipe systems of heating List the advantages and disadvantages of single and two pipe systems of heating State the use and the correct positioning of pumps in a heating installation.	teacher interaction	-	heating installation system Sketches Mechanical drawings		Design various types of heating systems, e.g., single pipe up feed, etc	•	installation Guide student to design various types of heating systems	in heating system e.g. latent heat, circulating head, index radiator, friction head, etc. State the basic information needed when designing a hot water heating installation project install single and two pipe systems of heating List the advantages and disadvantages of single and two pipe systems of heating. State the use and the correct positioning of pumps in a heating installation.
		•	nderstand the Uses of S	Stean	n Calorifiers					
		Heating Water	5.	1	~ 1 0				~	
	6.1	State the uses of calorifiers for heating water explain the position of	• Discuss and prepare notes for 6.1 to 6.5.	•	Sample of calorifier with valves on display	•	Ask students to determine the position for correct sitting of calorifier	•	Guide the students to determine the position for correct sitting of calorifier and explain	State the uses of calorifiers for heating water.
22-25	6.3	source of energy for successful operation of calorifiers Explain the principles		•	Charts and brochures Sketching book.		and explain the source of energy for its successful operation		the source of energy for its successful operation Guide the students to	Explain the principles of operation of steam calorifiers.
	0.3	of operation of steam calorifiers		•	PPE Steam trap	•	Ask students to sketch various types	_	sketch various types of calorifier and explain	Lists various types of calorifiers

	6.4 Lists various ty calorifiers 6.5 Explain valves with calorifier their open principles e.g. a. Pressure red valve b. Steam trap c. Thermomete d. Altitude gau etc e. Thermostat	used s and ational lucing			•	Thermometer Altitude gauge, etc Thermostat	I A C C C C C C C C C C C C C C C C C C	f calorific xplain rinciples peration of ask stude etermine ppropriate sed with alorifier xplain perational rinciples e. Pressure reducing Steam to Thermore valve	the of each ents to valves h the and their g. g valve cap stat	•	valve . Steam trap . Thermostat valve	List and explain valves used with calorifiers and their operational principles.
	General Objective	70. Un	darstand the	Ucoc or	d T	vnes of Space H	iv.	Attitude		ontar	rs Where Necessary	
	7.1 State the princip		Explain	and	<u> </u>	Sample of		dentify	the	•	Guide the student to	State the principles of
	space heaters		prepare	notes		space heater		rinciples	of		Identify the principles	space heaters
	7.2 Enumerate the		for 7.1 to			on display	-	peration o	_		of operation of space	space ficators
	different types of	of	101 7.1 to	7		Chart and		eaters and	•		heaters and explain the	Enumerate the
26-28	space heaters					brochures			fference		difference between its	different types of
20 20	7.3 State the				•	Installation		etween its			use and convectional	space heaters
	disadvantages a	nd				tools		onvectiona			heating installation	F
	advantages of th				•	Safety	ŀ	eating insta	allation	•	Guide the student to	State the
	various types.					Posters		_	different		different the types of	disadvantages and
	7.4 Explain the						t	ne types o	of space		space heaters and state	advantages of the
	installation proc						ŀ	eaters and	state the		the advantages and	various types.
	of space heaters							dvantages	and		disadvantages of each	
	or space measure	l						icadvantag	oc of	•	(location along the days of the	
	or space nearest							isadvantag	es of	-	Guide the student to	Project:
	or space neares						ϵ	ach		-	carry out installation	installation of space
	0. sp						• I	ach Demonstrate	e carry	-		3
	0. sp						• I	ach	e carry	-	carry out installation	installation of space

	Gen	eral Objective 8.0: Un	ders	stand the Principle	s of s	solar heating sy	stem	s and carry out instal	latio	n of solar heating system	ı
29-32	8.1 8.2 8.3	Explain the source of solar heating energy State the importance and usage of specific material for solar heating installation Explain the principles of solar heating energy Explain installation of solar heating system	•	Make clear explanations on activities on 8.1-8.4 and prepare notes.	•	Charts Solar heating conductors and tools	•	Identify the need for and the use of solar heating. Demonstrate installation of a model solar heating system and explain the principlesof operations.		Guide the student to identify the need for and the use of solar heating. Guide the student to install a model solar heating system and explain principles of operations	Explain the source of solar heating energy State the importance and usage of specific material for solar heating installation. Explain the principles of solar heating energy Project: installation of solar heating system
	Gen	eral Objective 9.0: Un	iders	stand the operation	nal p	rinciples of air	cond	itioners and installati	on of	f an air cool engine	solar heating system
	9.19.29.3	Explain the need and the importance for the provision of air- conditioning system in buildings		Describe and prepare notes for 9.1 to 9.4.	=	Charts and brochure Installation tools. Sample of Air conditioner Mechanical drawings Flip chart Video and pictures	•	List different types of air-conditioning systems and explain principles of operation of each. Determine the essentials materials and fitting that may be needed in an air-conditioning installation. Design a simple scheme for air-conditioning installation		ide the student to: Identify the different types of airconditioning systems and explain principles of operation of each. Determine the essentials materials and fitting that may be needed in an airconditioning installation. Design a simple scheme for airconditioning installation	State the importance for the provision of air-conditioning system in buildings. State the principles of operation of air-conditioning systems. List and explain the different types of air-conditioning systems. Explain the Design a simple scheme for air-conditioning installation.

PROGRAMME: ADVANCED NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING

COURSE: SANITATION AND DRAINAGE II CORUSE CODE: CPF 22

CONTACT HOURS: 7HRS/WEEK

GOAL: The module is designed to provide the trainee with the knowledge and ability to design and execute both public,

commercial, domestic and drainage and sanitary systems.

GENERAL OBJECTIVES: On completion of this course, the trainee should be able to:

1. Understand the arrangement and fixing of sanitary appliances in public building and factories.

- 2. Understand the general layout and design of drainage system for town and country house.
- 3. Carry out drainage layout using appropriate instruments.

PRACTICAL COMPETENCE: On completion of this course, the trainee should be able to:-

- 1. Install any type of sanitary appliance in public buildings and industries.
- 2. Determine the rate of discharge from drainage channels using appropriate instruments.
- 3. Carry out simple setting out of drainage layout using appropriate
- 4. Install timbering to sides of drainage trenches.

PROGRAMME: ADVANCED NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING Course: SANITATION AND DRAINAGE II Module: CPF 22 Contact Hours: 7hrs/week											
Course	: SANITATION	AND DRAINAG	E II Module:	CPF 22	Contact Hours: 7hrs/	week					
Course	Specification: Theo	retical		Practical Contents							
WEEK	General Objective	e 1.0: Understa	nd the arrangeme	nt and fixing of sanitary a	ppliances in public buildin	g and factories. Year 1,					
	Term 1										
1-9	Specific	Teachers	Resources	Specific Learning	Teachers Activities	Evaluation					
	Learning	Activities		Outcome							
	Outcome										
	1.1 List the types of arrangement and fixings of sanitary appliances in building using separate and combined systems (one pipe, two pipes and single stack systems). 1.2 Explain one-pipe, two-pipes and single stack systems for buildings. 1.3 Explain the uses and the importance of soil and waste pipe in present day	Discuss the activities in 1.1 to 1.3	 Sample of Specific types of Appliances on display Visit and excursion to Constructi on sites, Installation materials and tools Industrial attachment Projectors White board makers PPE etc 	 Arrangement & Fixing Sanitary Appliances identify specific sanitary appliances suitable in Hotels, Schools, Public Buildings and Factories carryout simple layout sketches of mentioned appliances in various mentioned buildings Design one pipe, two pipe and single pipe system for dwellings and flats including multistorey buildings. Install any type of sanitary appliance in public buildings or industries. Select various types of appliances to be used in different 	Guide the student to:	 List the types of fixings of sanitary appliances in building. Explain one-pipe, two-pipes and single stack systems for buildings. Explain the use and the importance of for soil and waste pipe in present day installation. Project on: one pipe, two pipe and single pipe system install different types of fixtures 					

installation eg polyvinyl, chloride (P.V.C.) UPVC, CPVC etc	types of buildings. Carry out proper ventilation of sanitary apartment e.g. natural, measurement.	types of buildings. Carry out proper ventilation of sanitary apartment e.g. natural, measurement.	
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	3			 			<u> </u>	
0 22	2.1	Describe the different systems of drainage installations State the requirements and the regulations governing the design of drainage schemes for town and country houses. Plan and design simple drainage layout scheme for town and country	Discus s the activit ies from 2.1 to 2.3.	Drawing Instrumen ts Calculato r, site visit Relevant design Regulatio ns and byelaws Installatio n Materials and tools		Determine Specific requirements and regulations governing the design of drainage schemes for town and country houses. Ask students to carryout model design of drainage layout schemes for town and country houses. Calculate the rate of discharges through	discharges through	 Describe the different systems of drainage installations. State the requirements and the regulations governing the design of drainage. Plan and design simple drainage layout scheme for town and country houses. Calculate the rate of drainage.
	2.4	houses. Calculate the rate of discharge from drainage channels using appropriate instruments/formul ae/chart			•	drainage pipes and channels using appropriate ``instruments/formul ae/chart Explain and prepare notes. Assess the students.	drainage pipes and channels using appropriate instruments/formula e/chart Explain and prepare notes. Assess the students.	discharge from drainage channels using appropriate instruments/formu e/chart

		Listtypes of setting out instruments, e.g.,ranging pole spirt level theodolite, dumpy level, sight level, sight rail, boning rods, etc Explain simple setting out of drainage layout using appropriate instrument.	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Explai n and prepar e notes 3.1 to 3.2. Assess the studen ts.	•	Gas equipmen t Blow pipe, Necessar y metal support, various sizes of metals Chart, Apron and Gloves. Tools and equipmen t for setting out		Install timbering to sides of drainage trenches and state reason for the choice of the timbering used. Test drains and soil pipes by means of smoke, water, chemical and air pressure. Identifyvarious setting out instruments e.g. Dumpy level, Sight level, sight vail, and boning Rod, etc. and explain the uses of each. Carryouta simple drainage layout using the above listed instruments Ask students use of timbering and to carryout testing of soil pipes and drains by means of smoke, water, chemical or air-pressure.	•	ide the student to: Install timbering to sides of drainage trenches and state reason for the choice of the timbering used. Test drains and soil pipes by means of smoke, water, chemical and air pressure. Identify various setting out instruments e.g. ranging pole Dumpy level, Sight level, sight vail, and boning Rod, etc. and explain the uses of each. Carryout a simple drainage layout using the above listed instruments Ask students use of timbering and to carryout testing of soil pipes and drains by means of smoke, water, chemical or air-pressure.		List types of setting out instruments, Project on setting out of drainage layout using appropriate instrument.
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PROGRAMME: ADVANCED NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING

COURSE: FABRICATION, WELDING AND BRAZING,

COURSE CODE: CFW 23

CONTACT HOURS: 7HRS/WEEK

GOAL: This course is designed to provide the trainee with further knowledge and skills which will enable him to carry out

fabrication, welding and brazing of both ferrous and non-ferrous metals using arc and gas welding equipment.

GENERAL OBJECTIVES: On completion of this course, the trainee should be able to: -

1. Understand the principles of manufacture of acetylene gas, the storage and installation of gas welding equipment, fabricate and weld plumbing models, thick mild steel plates and steel pipes.

- 2. Carry out bronze welding on non-ferrous metals.
- 3. Understand the principles of gas cutting of metals and carry out metal cutting using oxy-acetylene equipment.
- 4. Understand the principles and functions of electric arc welding transformer and carry out electric arc welding operation with facility.

PRACTICAL COMPETENCE On completion of this course, the trainee should be able to: -

- 1. Carry out different techniques in gas welding.
- 2. Carry out fabrication and welding of plumbing models.
- 3. Fabricate and carry out bronze welding of waste pipe models on copper pipes e, g stack and branches, loop venting, etc.
- 4. Select equipment, prepare template for and apply these in intricate cuttings.
- 5. Carry out electric arc welding and observing necessary safety precautions while welding.

PROGR	PROGRAMME: ADVANCED NATIONAL TECHNICAL CERTIFICATE IN PLUMBING AND PIPE FITTING											
Course:	FABRICATIO	ON, WELDING&	BRAZING		Course Code: CFV	Contact Hou	ırs 7hrs/week					
Course S	Course Specification: Theoretical Practical Contents											
WEEK	General Objective 1.0: Understand the principles of manufacture of acetylene gas, the storage and installation of gas welding											
	equipment, fabricate and weld plumbing models, thick m.s. plates and steel, pipes.											
	Specific	Teachers	Resources	Specific	Learning Outcome	ties	Evaluation					
	Learning	Activities										
	Outcome											

1-9	1.1 State the principle s of manufact uring of acetylene gas. 1.2 Explain storage of acetylene gas 1.3 Explain the installati on of fitting using gas welding equipme nt. 1.4 Explain the storage and handling of gas welding equipme nt. 1.5 List different techniques in gas welding	Explain and prepare notes for 1.1 to 1.5.	 Welding equipment M.S. pipe of various sizes M.S. plates of various thickness Marking tools. PPE Samples Metals fittings Pictures and video 	 Review the principles of manufacture of acetylene gas, storage, assembly and Testing of gas welding equipment. Prepare bigger sizes of steel pipes and thicker sizes of M.s plates for welding. Identify Weld bigger sizes of steel pipe and thicker sizes of m.s. plates. Carry out fabrication and welding of plumbing models. 	Guide the student to: Assembly and Testing of gas welding equipment. Prepare bigger sizes of steel pipes and thicker sizes of M.s plates for welding. Weld bigger sizes of steel pipe and thicker sizes of m.s. plates. Carry out fabrication and welding of plumbing models.	 State the principles of manufacturin g of acetylene gas. Explain storage of acetylene gas the installation of fitting using gas welding equipment. Define the storage and handling of gas welding equipment. List different techniques in gas welding. Project on fabrication and welding
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	G	eneral Objectiv	ve 2.0: Carryo	ıt bronze weldin	on non-ferrous metals	
9- 18	2.1	•	Explain and prepare notes for 2.1 to 2.3.	 Gas Welding equipment Suitable fluxes for brazing Rods, copper pipes and Galvanise pipes PPE Video and pictures 	 Review the proper methods of setting Guide the student to: Adjustment of flame f 	flame for bronze welding of different metals e what is Fabrication in bronze welding State the
		eneral Objectiv	ve: 3.0 Unde	erstand the princ	ples of gas cutting of metals and carry out metal cutting u	sing oxy-acetylene
19-27		1 State the principle s of gas cutting. 2 Explain	Explain and prepare notes on 3.1-3.2	Cutting blowPipeMetalsMetal	 Select suitable equipment used for gas cutting Mark and prepare m.s. plate ready for gas Guide the student to: Select suitable equipment used for gas cutting Mark and prepare m.s. 	 State the principles of gas cutting. Explain the function of

General	the function of the equipme nt used for gas cutting.			l	cutting Light and adjust flame correctly Carry out straight cutting observing necessary precautions • Prepare template for and apply these to carry out intricate cuttings.	ansf	plate ready for gas cutting Light and adjust flame correctly Carry out straight cutting observing necessary precautions Prepare template for and apply these to carry out intricate cuttings former and carry out elects	the equipment used for gas cutting.
28-36	4.1 Explain	operations with Explain and	facility Complete	•	Explain the difference	Gu	ide the student to:	State the
20 30	Differen ce between electric arc welding machine and gas welding equipme nt. 4.2 Explain parts of the transfor mer and	prepare note on 4.1-4.5	Arc striking equipmen Electrodes (different gauges) Rubber boot Gloves Protecting clothing Welding shield PPE Video and pictures Projectors		between electric arc welding and gas welding. Enumerate the equipment needed for each class of welding and explain their differences. Identify parts of electric welding transformer and explain their functions. Set or obtain current rating suitable for thickness of metals. Demonstrate the striking of Arc Demonstrate arc	-	Carryout electric arc welding and gas welding. use the equipment needed for each class of welding Identify parts of electric welding transformer and explain their functions. Set or obtain current rating suitable for thickness of metals. Demonstrate the striking of Arc Carry out arc welding on m.s. plates. Apply necessary safety	difference between electric arc welding machine and gas welding equipment. State parts of the transformer and their functions State Relationship between arc welding and gas welding process List safety

	4.3 Explain	board	■ Demonstrate necessary	observed while comment	using the
			Beinonstrate necessary	observed while carryout	using the
	Relations	white	safety precautions to be	arc welding.	equipment to
	hip	marker	observed while carryout		carry out electric
	between		arc welding.		arc welding.
	arc				
	welding				State the reason
	and gas				for a complete
	welding				circuit with
	process				regards to the
	4.4 Explain				electrode holder
	safety				and the job
	precautio				dire the joe
	ns while				
	using the				
	equipme				
	nt to				
	carry out				
	electric				
	arc				
	welding.				
4	4.5 State the				
	reason				
	for a				
	complete				
	circuit				
	with				
	regards				
	to the				
	electrode				
	holder				
	and the				
	job.				
	Jou.				

LIST OF EQUIPMENT FOR PLUMBING AND PIPE FITTING WORK

S/NO	TOOLS AND EQUIPMENT	MINIMUM QUANTITY REQUIRED	QUANTITY AVAILABLE	ADDITIONAL QUANTITY REQUIRED
1.	Pillar Drilling Machine	2		
2.	Circular pipe cutting machine	2		
3.	Power saw	1		
4.	Grinding machine	2		
5.	Drilling (portable type)	2		
6	Power threading machine	2		
7	Guillotine shearing machine	1		
8	Bench shears	2		
9	Set of acetylene welding equipment	2		
10	Low pressure generator	2		
11	Standing vice	4		
12	Pipe bending machine	5		
13	Pipe vice	5		
14	Electric Arc welding machine	2		
15	Water Leakage detector {PQWT L2000 }	5		
16	Hydraulic bending machine	2		
17	Copper bending machine	2		
18	Sheet metal folding machine	2		
19	Pipe Seaming machine	2		
20	Rolling Machine	2		
21	Stock and dies (BSW and BSF)	5		
22	Electrically operated coal furnace	1		
	Spot welding machine	2		
23	U gauge manometer	5		
24	Chain pipe cutter	5		
25	Pipe wrench (various sizes) and types	10		

26	Paraffin blow lamp	5	
27	Try Square	10	
28	Cane rod/rod plumbing set	10	
29	Shilling rod/sewer rod	10	
30	Moveable Workshop benches	10	
31	Bench vices	10	
32.	Oil can	10	
33	Tape rule 3.5 metres	10	
34	Oxygen and acetylene cylinders	2 set	
35	Tin man's square	10	
36	Spirit level set	10	
37	Plunger	10	
38	Reamer	10	
39	Trowels	10	
40	Panel saws	10	
41	Set of G. clamp	10	
42	Ladder/ moveable scaffolds	5	
43	Hand drilling machine (manual/ mechanical)	2	
44	Sandal hand grinder	2	
45	Wheel cutter (power)	2	
46	Set of Hacksaw frame and blades	10	
47	Wooden mallet /plastic mallet	10	
48	Toothless pipe wrench	10	
49	Wire brush	10	
50	Steel rule (foldable)	10	
51	Snips	10	
52	Gas pliers	10	
53	Marking knife	10	
54	Dividers	10	
55	Centre punch set	10	
56	Tube cutter (plastic and metals)	10	
57	Set of Pliers (engineering & glass)	10	
58	set of screw drivers	10	

59	Basin wrench	10
60	Laser measuring level	10 each
61	Set of spanners flat and ring	10
62	Heat treatment furnace	2
63	Blacksmith forge (gas)	2
64	Blacksmith tools	
	(i) Anvil	
	(ii) Hammers different types	5 each
	(Congo hammer)	
	(iii) Chisels	
	(iv) Fuller	
	(v) Shape block	
	(vi) Pinches	
	(vii) Drifts	
	(viii) Tongues differential type	
65	Carbine extractor	2
66	Gas Welding Platform	2
67	Blacksmith Electric	5
68	Soldering machine, Iron/ flux	5
69	Rawl plug	10
70	Caulking gun tool	10
71	Wall drill machine /set of bitseg metals and	10
	masonry	
72	Diamond glass cutter	10
73	Surface table 1200 x 12000mm (4"x4")	5
74	Surface plate 500 x 500 mm	2
75	Vernier Calliper	10
76	Vee Blocks 100 x 100mm	2
77	Chisels set	
	(i) Flat	
	(ii) Round nose	5 each
	(iii) Cross cut	
78	Micrometer	
	0-25	
	25-50	

	50-75	2 each	
	75-100		
	100-125		
	125-150		
79	Benches	10 each	
80	Files:		
	a. 250mm Flat Rough		
	b. 10 Hand Rough		
	c. 10" Round Rough		
	d. 10" Three sq		
	e. Square Rough		
	f. 10" Half Round 2 nd cut		
	g. 200mm Warding file		
	h. 100" Retail File		
	i. Wallets of Warding File		
	As in $a - i$ 2 nd Cut files		
	As in $a - i$ Smooth files		
	As in a - i Dead Smooth		
81	Steel Rules (12") 300mm		
82	Internal wire brush		
83	Scribers		
84	Pocket Size (200mm) Vernier Callipers		
85	Centre Punches		
86	(½ lb) Hammer ¼ kg		
87	(1lb) Hammer ¾kg		
88	Pair of Pliers 150mm		
89	Tool Box and Lock		
90	Odd-leg Callipers		
91	Engineers Square 100		
92	Set of Screw Drivers 200mm		
93	Pair of tin snip		
94	Nippy vice – 4		
	FITTING – WORKSHOP EQUIPMENT		
95	Drilling Machines Sensitive		
96	Mandrels, 25mm, 32mm, 32mm, 38mm		
97	Drilling Machine Radial		

98	Surface gauge		
100	Vernier Height Gauges		
101	Vee Blocks 100 x 100mm pairs		
102	Vee Blocks 200mm		
103	Parallels strips (pairs) 37 x 25 x 300		
104	Flat Scrappers		
105	Half round scrapers		
106	Triangular scraper		
107	Stock and Dies		
108	a. tape sets 3mm – 12mm		
109	b (BA) 150 sets 0-10		
	Sockets Spanners 3 – 22mm		
	Open ended 3 – 22mm		
110	Pedestal Grinders		
111	Reamers 3-25mm		
112	Reamers Machine 3-25mm		
113	Dial Gauge		
114	Card wire		
115	Drills		
116	a. Straight Shank 1½ - 10mm		
117	b. Straight shank 6-15mm		
	c. Taper shank 3-22mm		
	d. Drift		
	Heat treatment furnace (medium size)		
	Chase wedge		
118	Copper bit		
119	Gimlet for wood screw		
120	Arboy press		
121	Extractors		
122	Snips (Tin sheer) 200mm		
123	Stud extractors		
124	Circlip Plier (internal and external)		
125	Rawl plug		
126	Hacking/utility knife		
127	Brazing lamp		
128	Callipers Internal and external		

129	Hammers (ball pein and flat pein)		
130	Sledge hammer		
131	Bent pin or bolt		
132	Brace and bit up to 10mm		
133	Bobbins all sizes to 50mm		
134	Bradawl		
135	Bossing stick		
136	Boxwood dresser (large and small)		
137	Boxwood setting in stick		
138	Gauge for wood		
139	Hand Dummy		
140	Hand ladle		
141	Lavatory Union Key		
142	Shave – hooks		
143	Spring for bending 13mm and 19mm		
144	Light gauge copper pipe		
145	Steel drip-plate		
146	Wiping cloths /towels		
147	PPE (personal protective equipment)		
148	First aids box		
149	Pick axe		
150	Shovels		
151	Hydraulic testing bucket		
152	Pressure gauge		
153	Snake machine		
154	Drain inspection camera		
156	Hydro jetting machine		
157	Heat shield or pads		
158	Mole grips		
159	Plumbing torch		
160	Hole saw kit	10	
161	CNC bending machine	1	
162	CNC tube cutting machine and forming	1	
163	Fitting press plier	10	
164	Propane gas cylinder and torch	10	

	Propane gas torch		
165	Plumbing software	1	
166	Ppr welding machine	10	
167	Snake machine	10	
168	Plumbing snake auger(35/ft)	10	
169	Calking gun	10	
170	Gas burner	10	
171	Drain cleaner vacuum pump	10	
172	Swaging tools for copper pipe	10	
173	Swaging tools for plastic pipe		
174	Flaring tools for cooper pipes	10	

LIST OF PARTICIPANTS

S/NO	NAME	ADDRESS
1.	Sarah Fatu Agada	FOCI SKILLS ACADEMY KATAMPE ABUJA.
2.	Bldr. Mahmud Salihu	NIOB
3.	Salisu Attahir Ibrahim	GTC Kano
4.	Engr. Mahmud Hussaini	NATE
5.	Balogun Bola Tairu	BATVE
6.	Mrs. Edna Agbuke	NABTEB
7.	Engr Bashir Datti	NBTE
8.	Baros Salihu Umar	NBTE